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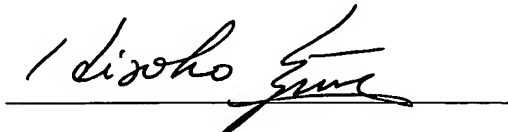
That I am knowledgeable in the English language and in the language in which the below identified application was filed, and that I believe the English translation of International Application No. PCT/JP2004/016744 is a true and complete translation of the above-identified International Application as filed.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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SPECIFICATION

HUMANIZED ANTI-CD47 ANTIBODY

TECHNICAL FIELD

5 [0001] The present invention relates to humanized antibodies binding to CD47. Said humanized anti-CD47 antibodies are useful as therapeutic agents for hematological disorders such as leukemias.

10 BACKGROUND ART

[0002] CD47 is a membrane-associated protein also called Integrin Associated Protein (IAP). Integrins are one of adherent cells playing a role in the adhesion of a cell to the extracellular matrix and of a cell to another cell, and  
15 form heterodimers consisting of two different subunits, i.e., an  $\alpha$ -chain and a  $\beta$ -chain. Recently, attention has been focused on an integrin-associated molecule CD47 (IAP) forming a complex with the  $\alpha v \beta 3$  integrin, and medical uses of antibodies against it have also been studied.

20 [0003] WO97/32601 attempts to raise a monoclonal antibody against a splenic interstitial cell strain with the purpose of developing a specific antibody capable of identifying splenic interstitial cells and describes the acquisition of a novel monoclonal antibody recognizing  
25 mouse CD47 as an antigen. On the other hand, WO97/32601 discloses that said monoclonal antibody has the property of inducing apoptosis in myeloid cells.

[0004] WO99/12973 describes monoclonal antibodies raised

against CD47 of humans (hereinafter referred to as human CD47; the amino acid sequence and nucleotide sequence described in J. Cell Biol., 123, 485-496, 1993; Journal of Cell Science, 108, 3419-3425, 1995) and having the property  
5 of inducing apoptosis in nucleated blood cells having the human CD47 (myeloid cells and lymphocytes), i.e., monoclonal MABL-1 and MABL-2 antibodies, and hybridomas producing them, i.e., MABL-1 (FERM BP-6100) and MABL-2 (FERM BP-6101).

10 [0005] WO02/33072 and WO02/33073 disclose a single chain Fv having a single chain Fv region having the property of inducing apoptosis in nucleated blood cells having the human CD47 from a monoclonal antibody raised against the human CD47.

15 [0006] However, when monoclonal antibodies raised against human CD47 are to be used as therapeutic agents, it is necessary to lower the antigenicity while retaining the CD47-binding activity and apoptosis-inducing activity.

References:

- 20 Patent document 1: WO97/32601.  
Patent document 2: WO99/12973.  
Patent document 3: WO02/33072, WO02/33073.  
Non-patent document 1: J. Cell Biol., 123, 485-496,  
1993.  
25 Non-patent document 2: Journal of Cell Science, 108,  
3419-3425, 1995.

DISCLOSURE OF THE INVENTION

PROBLEMS TO BE SOLVED BY THE INVENTION

[0007] An object of the present invention is to provide a humanized anti-CD47 antibody with reduced antigenicity.

Another object of the present invention is to provide a  
5 small antibody fragment of the humanized anti-CD47 antibody  
obtained as above. Still another object of the present  
invention is to provide a stabilized version of the small  
humanized antibody fragment obtained as above.

10 MEANS FOR SOLVING THE PROBLEMS

[0008] As a result of careful studies to attain the  
above objects, we found humanized anti-CD47 antibodies with  
reduced antigenicity retaining the CD47-binding activity  
and apoptosis-inducing activity, and therefore useful as  
15 therapeutic agents for hematological disorders.

[0009] Accordingly, the present invention provides the  
following:

[1] A humanized antibody binding to CD47.

[2] The humanized antibody as defined in [1] above,  
20 wherein CD47 is human CD47.

[3] The humanized antibody as defined in [1] or [2]  
above, wherein the CDRs of the humanized antibody are  
derived from a mouse antibody.

[4] The humanized antibody as defined in any one of  
25 [1] to [3] above, comprising any one of the sequence sets  
below:

(1) the sequence of aa 31-35 (CDR1), the sequence of  
aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of

SEQ ID NO: 7;

(2) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 10;

5 (3) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 13;

(4) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
10 SEQ ID NO: 16;

(5) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 19

(6) the sequence of aa 31-35 (CDR1), the sequence of  
15 aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 22;

(7) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 30;

20 (8) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 37;

(9) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
25 SEQ ID NO: 40;

(10) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 43;

(11) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 46;

5 (12) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 49;

(13) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 52;

10 (14) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 57;

(15) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
15 SEQ ID NO: 64; and

(16) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 67.

[5] The humanized antibody as defined in any one of  
20 [1] to [3] above, comprising any one of the sequence sets below:

(1) the sequence of aa 1-30 (FR1), the sequence of aa 36-49 (FR2), the sequence of aa 67-98 (FR3), and the sequence of aa 107-117 (FR4) of SEQ ID NO: 7;

25 (2) the sequence of aa 1-30 (FR1), the sequence of aa 36-49 (FR2), the sequence of aa 67-98 (FR3), and the sequence of aa 107-117 (FR4) of SEQ ID NO: 10;

(3) the sequence of aa 1-30 (FR1), the sequence of aa

36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 13;

(4) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
5 sequence of aa 107-117 (FR4) of SEQ ID NO: 16;

(5) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 19;

(6) the sequence of aa 1-30 (FR1), the sequence of aa  
10 36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 22;

(7) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 30;

15 (8) the sequence of aa 1-23 (FR1), the sequence of aa  
40-54 (FR2), the sequence of aa 62-93 (FR3), and the  
sequence of aa 103-112 (FR4) of SEQ ID NO: 37;

(9) the sequence of aa 1-23 (FR1), the sequence of aa  
40-54 (FR2), the sequence of aa 62-93 (FR3), and the  
20 sequence of aa 103-112 (FR4) of SEQ ID NO: 40;

(10) the sequence of aa 1-23 (FR1), the sequence of aa  
40-54 (FR2), the sequence of aa 62-93 (FR3), and the  
sequence of aa 103-112 (FR4) of SEQ ID NO: 43;

(11) the sequence of aa 1-23 (FR1), the sequence of aa  
25 40-54 (FR2), the sequence of aa 62-93 (FR3), and the  
sequence of aa 103-112 (FR4) of SEQ ID NO: 46;

(12) the sequence of aa 1-23 (FR1), the sequence of aa  
40-54 (FR2), the sequence of aa 62-93 (FR3), and the

sequence of aa 103-112 (FR4) of SEQ ID NO: 49;

(13) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 52;

5 (14) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 57;

(15) the sequence of aa 1-30 (FR1), the sequence of aa 36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
10 sequence of aa 107-117 (FR4) of SEQ ID NO: 64; and

(16) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 67.

[6] The humanized antibody as defined in any one of  
15 [1]-[5] above, which is a small antibody fragment.

[7] The humanized antibody as defined in [6] above, which is a diabody.

[8] The humanized antibody as defined in [7] above, which is a single-chain diabody.

20 [9] The humanized antibody as defined in [7] or [8] above, characterized in that a disulfide bond exists between diabody-forming fragments.

[10] The humanized antibody as defined in [9] above characterized by:

25 (1) an antibody having the amino acid sequence of SEQ ID NO: 90; or

(2) an antibody having an amino acid sequence containing a deletion, addition or substitution of one or



several amino acid(s) in the amino acid sequence of (1) and having CD47-binding activity.

[11] The humanized antibody as defined in [9] above characterized by:

5           (1) an antibody having the amino acid sequence of SEQ ID NO: 92; or

            (2) an antibody having an amino acid sequence containing a deletion, addition or substitution of one or several amino acid(s) in the amino acid sequence of (1) and  
10   having CD47-binding activity.

[12] A diabody antibody binding to human CD47, characterized in that a disulfide bond exists between diabody-forming fragments.

[13] The diabody antibody as defined in [12] above  
15   comprising any one of the sequence sets below:

            (1) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 7;

            (2) the sequence of aa 31-35 (CDR1), the sequence of  
20   aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 10;

            (3) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 13;

25           (4) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 16;

            (5) the sequence of aa 31-35 (CDR1), the sequence of

aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
SEQ ID NO: 19

(6) the sequence of aa 31-35 (CDR1), the sequence of  
aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
5 SEQ ID NO: 22;

(7) the sequence of aa 31-35 (CDR1), the sequence of  
aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
SEQ ID NO: 30;

(8) the sequence of aa 24-39 (CDR1), the sequence of  
10 aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 37;

(9) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 40;

(10) the sequence of aa 24-39 (CDR1), the sequence of  
15 aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 43;

(11) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
20 SEQ ID NO: 46;

(12) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 49;

(13) the sequence of aa 24-39 (CDR1), the sequence of  
25 aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 52;

(14) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of

SEQ ID NO: 57;

(15) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 64; and

5 (16) the sequence of aa 24-39 (CDR1), the sequence of aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ ID NO: 67.

[14] A humanized antibody binding to CD47 comprising:

(1) a heavy chain variable region containing the  
10 sequence of aa 1-117 of SEQ ID NO: 30: and

(2) a light chain variable region containing the sequence of aa 1-112 of SEQ ID NO: 57.

[15] A humanized antibody binding to CD47 comprising:

(1) a heavy chain variable region containing the  
15 sequence of aa 1-117 of SEQ ID NO: 64: and

(2) a light chain variable region containing the sequence of aa 1-112 of SEQ ID NO: 67.

[16] An antibody binding to CD47 comprising any one of:

20 (1) the sequence of aa 1-234 of SEQ ID NO: 73;  
(2) the sequence of aa 1-234 of SEQ ID NO: 74;  
(3) the sequence of aa 1-483 of SEQ ID NO: 78; and  
(4) the sequence of aa 1-483 of SEQ ID NO: 79.

[17] A gene encoding the antibody as defined in any  
25 one of [1]-[16] above.

[18] A vector containing the gene as defined in [17] above.

[19] A host cell containing the vector as defined in

[18] above.

[20] A process for preparing an antibody, comprising the step of culturing the host cell as defined in [19] above.

5 [21] A therapeutic agent for hematological disorder, comprising the antibody as defined in any one of [1]-[16] above.

[22] The therapeutic agent as defined in [21] above, wherein the hematological disorder is selected from  
10 leukemias such as acute myelocytic leukemia, chronic myelocytic leukemia, acute lymphocytic leukemia, chronic lymphocytic leukemia, adult T-cell leukemia, multiple myeloma, mixed leukemia, and hairy cell leukemia; malignant lymphoma (Hodgkin's disease, non-Hodgkin's lymphoma),  
15 aplastic anemia, myelodysplastic syndromes, and polycythemia vera.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0010] [Figure 1] Figure 1 is a graph showing that the  
20 antibodies combining humanized H chain versions 1.1, 1.2 and 1.3 with a chimeric L chain have human IAP-binding activities comparable to that of the chimeric antibody.

[Figure 2] Figure 2 is a graph showing that versions 1.2 and 1.3 among the antibodies combining humanized H chain  
25 versions 1.1, 1.2 and 1.3 with a chimeric L chain have binding inhibitory activities by MABL-2 nearly comparable to that of the chimeric antibody.

[Figure 3] Figure 3 is a graph showing that the antibodies

combining humanized H chain versions 1.4 and 1.5 with a chimeric L chain have binding activities comparable to those of the chimeric antibody and version 1.3.

[Figure 4] Figure 4 is a graph showing that the antibodies  
5 combining humanized H chain versions 1.4 and 1.5 with a chimeric L chain have binding inhibitory activities weaker than those of the chimeric antibody and version 1.3.

[Figure 5] Figure 5 is a graph showing that humanized H chain version 2.1 has a binding inhibitory activity by  
10 MABL-2 nearly comparable to that of the chimeric antibody.

[Figure 6] Figure 6 is a graph showing that all of the three antibodies combining humanized L chain version 1.1, 1.2 and 1.3 with a chimeric H chain have binding activities to human IAP weaker than that of the chimeric antibody.

15 [Figure 7] Figure 7 is a graph showing that all of the antibodies combining humanized L chain version 1.1, 1.2 and 1.3 with a chimeric H chain have binding inhibitory activities by MABL-2 weaker than that of the chimeric antibody.

20 [Figure 8] Figure 8 is a graph showing that version 1.4 of the antibodies combining humanized L chain version 1.4 and 1.5 with a chimeric H chain has a binding activity comparable to that of the chimeric antibody.

[Figure 9] Figure 9 is a graph showing that version 1.4 of  
25 the antibodies combining humanized L chain version 1.4 and 1.5 with a chimeric H chain also has a binding inhibitory activity approaching that of the chimeric antibody.

[Figure 10] Figure 10 is a graph showing that the antibody

combining humanized L chain version 2.1 with a chimeric H chain has a binding inhibitory activity by MABL-2 comparable to that of the chimeric antibody.

[Figure 11] Figure 11 is a graph showing that the  
5 humanized MABL-2 antibody combining humanized H chain version 2.1 with humanized L chain version 2.1 has a binding inhibitory activity by MABL-2 comparable to that of the chimeric antibody.

[Figure 12] Figure 12 is a graph showing that the  
10 humanized MABL-1 antibody combining humanized H chain version 2.1 with humanized L chain version 2.1 has a binding inhibitory activity by MABL-1 comparable to that of the chimeric antibody.

[Figure 13] Figures 13A and 13B are graphs showing that  
15 the humanized MABL-1 antibody and the humanized MABL-2 antibody induce cell death in L1210 cells containing the human IAP gene, respectively.

[Figure 14] Figure 14 is a chromatogram of the culture supernatants of humanized MABL-1 antibody HL5-producing CHO  
20 cells purified on an SP-Sepharose F.F. column. The hatched area shows a purified fraction used in the subsequent step.

[Figure 15] Figure 15 is a chromatogram of a fraction obtained from the SP-Sepharose F.F. column and further purified on a Hydroxyapatite column in the purification  
25 process of the humanized MABL-1 antibody HL5. The hatched area shows a purified fraction used in the subsequent step.

[Figure 16] Figure 16 is a chromatogram of a fraction obtained from the Hydroxyapatite column and further

purified on a Superdex200 column in the purification process of the humanized MABL-1 antibody HL5. The hatched area shows a final purified specimen recovered.

[Figure 17] Figure 17 shows the results of analytic gel  
5 filtration of four purified fractions of the humanized MABL-1 antibody HL5 and  $sc(Fv)_2$  and the humanized MABL-2 antibody HL5 and  $sc(Fv)_2$  on a Superdex 200 column. The humanized MABL-1 antibody HL5 and  $sc(Fv)_2$  showed an apparent molecular weight of about 42 kDa and the humanized  
10 MABL-2 antibody HL5 and  $sc(Fv)_2$  showed an apparent molecular weight of about 40 kDa, all as single peaks.

[Figure 18] Figure 18 shows the results of reducing and non-reducing SDS-PAGE analyses of purified humanized MABL-1 antibody HL5 and  $sc(Fv)_2$ . HL5 showed a single band at a  
15 position of the molecular weight of a monomer (about 30 kDa) under both conditions, and  $sc(Fv)_2$  showed a single band at a position of the molecular weight of a monomer (about 55 kDa) under both conditions.

[Figure 19] Figure 19 shows the results of reducing and  
20 non-reducing SDS-PAGE analyses of purified humanized MABL-2 antibody HL5 and  $sc(Fv)_2$ . HL5 showed a single band at a position of the molecular weight of a monomer (about 30 kDa) under both conditions, and  $sc(Fv)_2$  showed a single band at a position of the molecular weight of a monomer  
25 (about 55 kDa) under both conditions.

[Figure 20] Figure 20 is a graph showing that the humanized MABL-2 antibody HL5 and  $sc(Fv)_2$  and the humanized MABL-1 antibody HL5 and  $sc(Fv)_2$  induce cell death in MOLT4

cells.

[Figure 21] Figure 21 is a diagram showing that the humanized MABL-1 antibody sc(Fv)2 has a life-extending effect in a mouse model of human leukemia.

5 [Figure 22] Figure 22 is a schematic diagram showing the preparation of humanized MABL-2 HL5s containing S-S bonds.

[Figure 23] Figure 23 shows the results of analytic gel filtration of purified humanized MABL-2 antibodies HL5 SS44 and SS105 on a Superdex 200 column. Both showed single  
10 peaks and an apparent molecular weight of about 40 kDa.

[Figure 24] Figure 24 shows the results of reducing and non-reducing SDS-PAGE analyses of purified humanized MABL-2 antibody HL5 SS44 and SS105. SS44 and SS105 showed a single band at a position of the molecular weight of a  
15 monomer (about 26 kDa) under reducing condition and a single band at a position of the molecular weight of a dimer (about 45 kDa) under non-reducing condition.

[Figure 25] Figure 25 is a graph showing that the humanized MABL-2 HL5 SS44 and the humanized MABL-2 HL5  
20 induce cell death in L1210 cells containing the human IAP gene.

#### THE MOST PREFERRED EMBODIMENTS OF THE INVENTION

[0011] CD47

25 The CD47 used in the present invention is not specifically limited and may be derived from any animal, but preferably derived from mammals, more preferably human CD47. The amino acid sequence and nucleotide sequence of



human CD47 have already been known (J. Cell. Biol., 123, 485-496, (1993), Journal of Cell Science, 108, 3419-3425, (1995), GenBank: Z25521).

[0012] In the present invention, anti-CD47 antibodies  
5 are not specifically limited so far as they have the  
ability to bind CD47, and mouse antibodies, human  
antibodies, rabbit antibodies, sheep antibodies and the  
like can be used as appropriate. Recombinant antibodies,  
i.e. antibodies artificially modified to reduce  
10 antigenicity in humans or for other purposes, such as  
chimeric antibodies and humanized antibodies can also be  
used. Moreover, anti-CD47 antibodies of the present  
invention preferably have the property of inducing  
apoptosis in cells expressing CD47 (e.g., myeloid cells,  
15 lymphocytes, etc.).

#### Humanized antibodies

The present invention relates to humanized anti-CD47  
antibodies.

[0013] The variable domains (V domains) of each pair of  
20 light and heavy chains of antibodies form the antigen-  
binding site, and the variable domains on the light and  
heavy chains each comprises four relatively conserved  
framework regions (FRs) having a commonality connected by  
three hypervariable or complementarity determining regions  
25 (CDRs) (Kabat, E.A. et al., "Sequences of Proteins of  
Immunological Interest" US Dept. Health and Human Services,  
1983).

[0014] The four framework regions (FRs) largely adopt a

$\beta$ -sheet conformation, whereby the three CDRs form loops connecting, and in some cases forming part of the  $\beta$ -sheet structure. The three CDRs are sterically held in close proximity by the FRs and with the three CDRs from the other domain contribute to the formation of the antigen binding site.

[0015] These CDRs can be found by comparing the amino acid sequence of the variable domains of a given antibody with the known amino acid sequence of the variable domain of a known antibody according to the empirical rule described in Kabat, E.A. et al., "Sequences of Proteins of Immunological Interest".

[0016] Humanized antibodies are also called reshaped human antibodies and obtained by grafting the complementarity-determining regions (CDRs) of an antibody from a non-human animal such as a mouse antibody into the complementarity-determining regions of a human antibody and typical gene recombination techniques for preparing them are also known (see European Patent Publication EP 125023, WO 96/02576).

[0017] Specifically, when the non-human animal is a mouse, DNA sequences designed to link the CDRs of a mouse antibody to the framework regions of a human antibody are synthesized by PCR using several oligonucleotides prepared to have terminal overlapping regions of both CDRs and FRs as primers (see the method described in WO 98/13388).

[0018] The framework regions of the human antibody linked by the CDRs are selected in such a manner that the

complementarity-determining regions form an appropriate antigen-binding site. If necessary, reshaped humanized antibodies may have some amino acid changes in the framework regions of the variable regions of the antibodies so that the complementarity-determining regions form an appropriate antigen-binding site (Sato, K. et al., Cancer Res. (1993) 53, 851-856).

[0019] The light chain variable regions of a humanized antibody contain the framework regions (FRs) of the light chain variable region of a human-derived antibody and the CDRs of the light chain variable regions of a non-human animal-derived antibody; and the heavy chain variable regions of a humanized antibody contain the framework regions (FRs) of the heavy chain variable region of the human-derived antibody and the CDRs of the heavy chain variable regions of the non-human animal-derived antibody.

[0020] The constant regions of the humanized antibody typically consist of those of the human antibody, e.g. C $\gamma$ 1, C $\gamma$ 2, C $\gamma$ 3 and C $\gamma$ 4 in the heavy chain and C $\kappa$  and C $\lambda$  in the light chain. The constant regions of the human antibody can be modified to improve the stability of the antibody or production thereof.

[0021] The non-human animal-derived antibodies are not limited, specifically limited, and include antibodies derived from any non-human animals such as mice, rats, hamsters, dogs and monkeys, but preferably non-human mammal-derived antibodies, more preferably rodent-derived antibodies, especially mouse antibodies.

[0022] The amino acid sequences of the FRs from humans and the CDRs from non-human animals may be partially modified (e.g., deleted, substituted or added).

[0023] The amino acid sequences of the CDRs and FRs of humanized anti-CD47 antibodies of the present invention are not specifically limited so far as CD47-binding activity is retained, and any sequence can be used. The CDRs preferably have any one of the amino acid sequence sets below:

10 (1) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 7;

(2) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 10;

(3) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 13;

20 (4) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 16;

(5) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 19

25 (6) the sequence of aa 31-35 (CDR1), the sequence of aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ ID NO: 22;

(7) the sequence of aa 31-35 (CDR1), the sequence of aa

50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of SEQ  
ID NO: 30;

(8) the sequence of aa 24-39 (CDR1), the sequence of aa  
55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ  
5 ID NO: 37;

(9) the sequence of aa 24-39 (CDR1), the sequence of aa  
55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ  
ID NO: 40;

(10) the sequence of aa 24-39 (CDR1), the sequence of aa  
10 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of SEQ  
ID NO: 43;

(11) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 46;

(12) the sequence of aa 24-39 (CDR1), the sequence of  
15 aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 49;

(13) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
20 SEQ ID NO: 52;

(14) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of  
SEQ ID NO: 57;

(15) the sequence of aa 31-35 (CDR1), the sequence of  
25 aa 50-66 (CDR2), and the sequence of aa 99-106 (CDR3) of  
SEQ ID NO: 64; and

(16) the sequence of aa 24-39 (CDR1), the sequence of  
aa 55-61 (CDR2), and the sequence of aa 94-102 (CDR3) of

SEQ ID NO: 67.

[0024] The FRs preferably have any one of the amino acid sequence sets below:

(1) the sequence of aa 1-30 (FR1), the sequence of aa  
5 36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 7;

(2) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 10;

10 (3) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 13;

(4) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
15 sequence of aa 107-117 (FR4) of SEQ ID NO: 16;

(5) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 19;

(6) the sequence of aa 1-30 (FR1), the sequence of aa  
20 36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 22;

(7) the sequence of aa 1-30 (FR1), the sequence of aa  
36-49 (FR2), the sequence of aa 67-98 (FR3), and the  
sequence of aa 107-117 (FR4) of SEQ ID NO: 30;

25 (8) the sequence of aa 1-23 (FR1), the sequence of aa  
40-54 (FR2), the sequence of aa 62-93 (FR3), and the  
sequence of aa 103-112 (FR4) of SEQ ID NO: 37;

(9) the sequence of aa 1-23 (FR1), the sequence of aa

40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 40;

(10) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 43;

(11) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 46;

(12) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 49;

(13) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 52;

(14) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 57;

(15) the sequence of aa 1-30 (FR1), the sequence of aa 36-49 (FR2), the sequence of aa 67-98 (FR3), and the sequence of aa 107-117 (FR4) of SEQ ID NO: 64; and

(16) the sequence of aa 1-23 (FR1), the sequence of aa 40-54 (FR2), the sequence of aa 62-93 (FR3), and the sequence of aa 103-112 (FR4) of SEQ ID NO: 67.

#### Preparation of anti-CD47 antibodies and CDR sequences

The CDR sequences of antibodies derived from non-human animals can be obtained by methods known to those skilled in the art.

[0025] First, an anti-CD47 antibody is prepared by a

method known to those skilled in the art. For example, the CD47 protein or a partial peptide is used as an immunizing antigen to immunize host cells according to a standard immunization technique, and the resulting immunized cells are fused to known parent cells by a standard cell fusion technique, and then the fused cells are screened for monoclonal antibody-producing cells by a standard screening method. Specifically, monoclonal antibodies can be prepared as follows.

10 [0026] First, the CD47 protein used as an immunizing antigen is expressed with reference to the gene /amino acid sequence of CD47 disclosed in GenBank: Z25521 or the like. That is, the gene sequence encoding CD47 is inserted into a known expression vector system to transform suitable host cells, and then the desired CD47 protein is purified from the host cells or culture supernatants by a known method.

15 [0027] Then, this purified CD47 protein is used as an immunizing antigen. Alternatively, a partial peptide of CD47 can also be used as an immunizing antigen. Such a partial peptide can be chemically synthesized from the amino acid sequence of CD47.

[0028] The epitope on the CD47 molecule recognized by anti-CD47 antibodies is not specifically limited, but any epitope present on the CD47 molecule may be recognized.

25 Thus, any fragment containing an epitope present on the CD47 molecule can be used as an antigen for preparing an anti-CD47 antibody.

[0029] Non-human animals immunized with the immunizing



antigen are not specifically limited, but preferably selected considering the compatibility with parent cells used for cell fusion, and rodents such as mice, rats and hamsters or rabbits or monkeys or the like are typically  
5 used.

[0030] Animals are immunized with the immunizing antigen according to known methods. For example, a typical method is intraperitoneal or subcutaneous injection of an immunizing antigen into a non-human animal. Specifically,  
10 an immunizing antigen is diluted or suspended to an appropriate volume in PBS (Phosphate-Buffered Saline) or physiological saline and, if desired, mixed with an appropriate amount of a conventional adjuvant such as Freund's complete adjuvant, and emulsified and then  
15 administered to a mammal several times every 4-21 days. A suitable carrier can be used during immunization with the immunizing antigen.

[0031] After immunizing the non-human animal in this manner and confirming an increase in the serum level of a  
20 desired antibody, immunized cells, preferably spleen cells are collected from the non-human animal and used for cell fusion.

[0032] Myeloma cells from mammals are used as parent cells to which the immunized cells are fused. Suitable  
25 myeloma cells include those derived from various known cell lines such as P3 (P3x63Ag8.653) (J. Immunol. (1979) 123, 1548-1550), P3x63Ag8U.1 (Current Topics in Microbiology and Immunology (1978) 81, 1-7), NS-1 (Kohler. G. and Milstein,

C. Eur. J. Immunol. (1976) 6, 511-519), MPC-11 (Margulies. D.H. et al., Cell (1976) 8, 405-415), SP2/0 (Shulman, M. et al., Nature (1978) 276, 269-270), FO (de St. Groth, S. F. et al., J. Immunol. Methods (1980) 35, 1-21), S194

- 5 (Trowbridge, I. S. J. Exp. Med. (1978) 148, 313-323) and R210 (Galfre, G. et al., Nature (1979) 277, 131-133).

[0033] Cell fusion of the immunized cells to myeloma cells can be performed basically according to known methods, such as the method of Kohler and Milstein et al. (Kohler. G. and Milstein, C., Methods Enzymol. (1981) 73: 3-46).

[0034] More specifically, the cell fusion is performed in a conventional nutrient culture medium in the presence of for e.g. a cell fusion promoter such as polyethylene glycol (PEG) or Sendai virus (HVJ) and, if desired, an  
15 additive for improving the fusion efficiency such as dimethyl sulfoxide.

[0035] Immunized cells and myeloma cells can be used in any ratio. For example, the ratio of immunized cells to myeloma cells is preferably 1-10. Suitable culture media  
20 for the cell fusion include, for example, RPMI1640 and MEM well-suitable for culturing the myeloma cell lines mentioned above and other conventional culture media used for this type of cell culture, optionally in combination with serum supplements such as fetal calf serum (FCS).

25 [0036] Cell fusion is performed by thoroughly mixing given amounts of the immunized cells and myeloma cells in the culture medium, adding a PEG solution (e.g. average molecular weight of about 1000-6000) pre-heated normally at

about 37°C at a concentration of 30-60% (w/v) to the mixture and mixing the cell solution to form desired fused cells (hybridomas). Subsequently, cell fusion promoters or the like that are undesirable for the growth of hybridomas are removed by repeating the steps of gradually adding a suitable culture medium and centrifuging the mixture to remove supernatants.

[0037] Thus obtained hybridomas are selected by incubation in a conventional selective culture medium such as a HAT (a culture medium comprising hypoxanthine, aminopterin and thymidine). The incubation in the HAT medium is continued for a sufficient period to kill cells other than desired hybridomas (non-fused cells) (typically, several days to several weeks). Then, hybridomas producing a desired antibody are screened by conventional limiting dilution and single copies are cloned.

[0038] Hybridomas producing monoclonal antibodies prepared in this manner can be subcultured in conventional culture media and stored for a long period in liquid nitrogen.

[0039] Monoclonal antibodies can be obtained from said hybridomas as culture supernatants by culturing said hybridomas according to conventional methods or as ascites by growing said hybridomas in a mammal compatible with them. The former method is suitable for obtaining high-purity antibodies while the latter method is suitable for mass production of antibodies.

[0040] Then, the mRNA sequences encoding the variable

regions (V regions) of an anti-CD47 antibody are isolated from hybridomas producing the anti-CD47 antibody. The mRNA is isolated by known methods such as guanidine ultracentrifugation (Chirgwin, J.M. et al., Biochemistry  
5 (1979) 18, 5294-5299), guanidine thiocyanate-hot phenol method, guanidine thiocyanate-guanidine hydrochloride method, guanidine thiocyanate-caesium chloride method, alkaline sucrose density gradient centrifugation, AGPC method (Chomczynski, P. et al., Anal. Biochem. (1987)162,  
10 156-159) to prepare total RNA, from which a desired mRNA is prepared using an mRNA Purification Kit (Pharmacia) or other means. The mRNA can also be directly prepared by using a QuickPrep mRNA Purification Kit (Pharmacia).

[0041] The cDNA sequences for the antibody V regions are  
15 synthesized from the mRNA obtained above using a reverse transcriptase. The cDNA is synthesized using an AMV Reverse Transcriptase First-strand cDNA Synthesis Kit (Seikagaku) or the like. The cDNA can be synthesized and amplified by 5'-RACE (Frohman, M. A. et al., Proc. Natl.  
20 Acad. Sci. USA (1988)85, 8998-9002, Belyavsky, A. et al., Nucleic Acids Res. (1989)17, 2919-2932) using a 5'-Ampli FINDER RACE Kit (Clontech) and PCR or the like.

[0042] A desired DNA fragment is purified from the resulting PCR product and fused to a vector DNA. Then, a  
25 recombinant vector is prepared from the fused system and transferred into E. coli or the like and colonies are selected to prepare a desired recombinant vector. Then, the nucleotide sequence of a desired DNA is confirmed by

known methods such as dideoxynucleotide chain termination.

FR sequences

As human-derived FR sequences, known human antibodies having already explained amino acid sequences can be used.

5 For example, the sequences of natural human antibodies deposited in the Protein Data Bank can be used.

[0043] FR sequences used can be selected by any method such as separately selecting the sequences of heavy and light chains having the highest homology to those of the FR sequences of the antibody from which the CDR sequences are  
10 derived, or directly selecting the combination of the heavy and light chains of a single human antibody, or separately selecting heavy and light chains from the same subgroup.

Modified antibodies

15 Antibodies of the present invention also include modified antibodies obtained by conjugating antibodies with various molecules. The modified antibodies include antibodies conjugated with various molecules such as cytotoxic agents or polyethylene glycol (PEG). Cytotoxic  
20 agents include, e.g., radioisotopes, chemotherapeutic agents, cellular toxins, etc. Modified antibodies conjugated with such other agents are also included in the "antibodies" of the present invention. Such modified antibodies can be obtained by chemically modifying the  
25 antibodies produced as above. Methods for modifying antibodies have already been established in this field of art.

[0044] Bispecific antibody may also be included.

Bispecific antibodies may have antigen-binding sites recognizing different epitopes on the CD47 molecule or may have one antigen-binding site recognizing CD47 and another antigen-binding site recognizing another agent such as a cytotoxic agent. Bispecific antibodies can be prepared by genetic engineering techniques.

Techniques for modifying oligosaccharides on antibodies for the purpose of increasing cytotoxicity are also known (see e.g., WO00/61739, WO02/31140, etc.).

10      Small antibody fragments

Antibodies of the present invention are preferably small antibody fragments.

[0045] As used herein, the small antibody fragments include antibody fragments obtained by removing a part of whole antibodies (e.g., whole IgG, etc.) and are not specifically limited so far as they retain antigen-binding ability. Antibody fragments of the present invention are not specifically limited so far as they form a part of whole antibodies, but preferably contain a heavy chain variable region (VH) or a light chain variable region (VL), especially both VH and VL. Specific examples of antibody fragments include, e.g., Fab, Fab', F(ab')<sub>2</sub>, Fv, scFv (single-chain Fv), etc., preferably scFv (Huston, J.S. et al., Proc. Natl. Acad. Sci. U.S.A. (1988) 85, 5879-5883, Plickthun "The Pharmacology of Monoclonal Antibodies" Vol.113, Resenbarg and Moore (ed), Springer Verlag, New York, pp. 269-315, (1994)). Such antibody fragments can be obtained by treating antibodies with an enzyme such as

papain or pepsin to produce antibody fragments or by constructing genes encoding these antibody fragments and introducing them into an expression vector and then expressing them in a suitable host cell (e.g., see Co, M.S. et al., J. Immunol.(1994) 152, 2968-2976 ; Better, M. and Horwitz, A.H., Methods Enzymol.(1989) 178, 476-496 ; Pluckthun, A. and Skerra, A., Methods Enzymol.(1989) 178, 497-515 ; Lamoyi, E., Methods Enzymol.(1986) 121, 652-663 ; Rousseaux, J. et al., Methods Enzymol.(1986) 121, 663-669 ; Bird, R.E. and Walker, B.W., Trends Biotechnol.(1991) 9, 132-137).

[0046] Preferred small antibody fragments in the present invention are diabodies. Diabody is a dimer consisting of two fragments, each having variable regions joined together via a linker or the like (e.g., scFv, etc.) (hereinafter referred to as diabody-forming fragments), and typically contain two VLs and two VHs (P. Holliger et al., Proc. Natl. Acad. Sci. USA, 90, 6444-6448(1993), EP404097, WO93/11161, Johnson et al., Method in Enzymology, 203, 88-98, (1991), Holliger et al., Protein Engineering, 9, 299-305, (1996), Perisic et al., Structure, 2, 1217-1226,(1994), John et al., Protein Engineering, 12(7), 597-604, (1999), Holliger et al., Proc. Natl. Acad. Sci. USA., 90, 6444-6448, (1993), Atwell et al., Mol. Immunol.33, 1301-1312,(1996)).

[0047] Diabody-forming fragments include those consisting of VL and VH, VL and VL, VH and VH, etc., preferably VH and VL. In diabody-forming fragments, the linker joining variable regions is not specifically limited,

but preferably enough short to avoid noncovalent bonds between variable regions in the same fragment. The length of such a linker can be determined as appropriate by those skilled in the art, but typically 2-14 amino acids, preferably 3-9 amino acids, especially 4-6 amino acids. In this case, the VL and VH encoded on the same fragment are joined via a linker short enough to avoid noncovalent bonds between the VL and VH on the same chain and to avoid the formation of single-chain variable region fragments so that dimers with another fragment can be formed. The dimers can be formed via either covalent or noncovalent bonds or both between diabody-forming fragments. Covalent bonds refer to bonds stabilized by sharing outer shell electrons (e.g., disulfide bonds, etc.). Noncovalent bonds refer to interactions between atoms or molecules except for covalent bonds and include hydrogen bonds, electrostatic interactions and Van der Waals' forces.

[0048] Moreover, diabody-forming fragments can be joined via a linker or the like to form single-chain diabodies (sc(Fv)<sub>2</sub>). By joining diabody-forming fragments using a long linker of about 15-20 amino acids, noncovalent bonds can be formed between diabody-forming fragments existing on the same chain to form dimers. Examples of the arrangements of single-chain diabodies include the following.

[VH] linker (5) [VL] linker (15) [VH] linker (5) [VL]  
[VL] linker (5) [VH] linker (15) [VH] linker (5) [VL]  
[VH] linker (5) [VL] linker (15) [VL] linker (5) [VH]



[VH] linker (5) [VH] linker (15) [VL] linker (5) [VL].

Based on the same principle as for preparing diabodies, polymerized antibodies such as trimers or tetramers can also be prepared by joining three or more diabody-forming fragments.

#### Stabilized diabodies

The present invention also provides stabilized diabodies. As used herein, the stabilized diabodies refer to diabodies in which covalent bonds exist between diabody-forming fragments. The covalent bonds existing between diabody-forming fragments are not specifically limited and include any covalent bond, but disulfide bonds can be preferably used in the present invention. Disulfide bonds can be introduced into diabodies by methods known to those skilled in the art such as the method of International Publication WO94/29350, for example.

[0049] Disulfide bonds are normally introduced into diabodies by replacing a selected amino acid in the diabodies by cysteine, but can also be introduced by other methods. The number of disulfide bonds introduced into diabodies is not limited, but preferably two disulfide bonds are introduced into diabodies. In this case, a first disulfide bond is formed by a cysteine introduced into the VH of a first diabody-forming fragment and a cysteine introduced into the VL of a second diabody-forming fragment, and a second disulfide bond is formed by a cysteine introduced into the VL of the first diabody-forming fragment and a cysteine introduced into the VH of the

second diabody-forming fragment.

[0050] Disulfide bonds can be introduced at any position selected as appropriate and not specifically limited, but typically disulfide bonds are introduced into the FRs

5 because the binding activity of diabodies may be affected if disulfide bonds are introduced into the CDRs.

International Publication WO94/29350 contains a list of preferred positions for introducing disulfide bond as follows.

10           VH44 - VL100  
              VH105 - VL43  
              VH105 - VL42  
              VH44 - VL101  
              VH106 - VL43  
15           VH104 - VL43  
              VH44 - VL99  
              VH45 - VL98  
              VH46 - VL98  
              VH103 - VL43  
20           VH103 - VL44  
              VH103 - VL45

The aa positions indicated above are the positions in the numbering system used by Kabat and Wu. In the present invention, preferred positions include VH44 - VL100 and

25           VH105 - VL43.

#### Linkers

In the present invention, suitable linkers joining the H chain V region and the L chain V region or linkers

joining diabody-forming fragments to form single-chain  
diabodies include any peptide linkers that can be  
introduced by genetic engineering or synthetic linkers,  
such as linkers disclosed in Protein Engineering, 9(3),  
5 299-305, 1996. For example, peptide linkers include:

Ser

Gly·Ser

Gly·Gly·Ser

Ser·Gly·Gly

10 Gly·Gly·Gly·Ser

Ser·Gly·Gly·Gly

Gly·Gly·Gly·Gly·Ser

Ser·Gly·Gly·Gly·Gly

Gly·Gly·Gly·Gly·Gly·Ser

15 Ser·Gly·Gly·Gly·Gly·Gly

Gly·Gly·Gly·Gly·Gly·Gly·Ser

Ser·Gly·Gly·Gly·Gly·Gly·Gly

(Gly·Gly·Gly·Gly·Ser) $n$

(Ser·Gly·Gly·Gly·Gly) $n$

20 wherein  $n$  is an integer of 1 or more. The length of linker  
peptides can be selected as appropriate by those skilled in  
the art depending on the purpose.

[0051] Synthetic linkers (chemical crosslinkers) in the  
present invention include crosslinkers normally used for  
25 crosslinking peptides such as N-hydroxysuccinimide (NHS),  
disuccinimidyl suberate (DSS),  
bis(sulfosuccinimidyl)suberate ( $BS^3$ ),  
dithiobis(succinimidyl propionate) (DSP),

dithiobis(sulfosuccinimidyl propionate) (DTSSP), ethylene glycol bis(succinimidyl succinate) (EGS), ethylene glycol bis(sulfosuccinimidyl succinate) (sulfo-EGS), disuccinimidyl tartrate(DST), disulfosuccinimidyl tartrate (sulfo-DST), bis[2-(succinimide oxycarbonyloxy)ethyl]sulfone (BSOCOES), bis[2-(sulfosuccinimide oxycarbonyloxy)ethyl]sulfone (sulfo-BSOCOES), and these crosslinkers are commercially available.

[0052] Especially, when a diabody is to be prepared it is preferable to select a linker suitable for dimerizing diabody-forming fragments produced in host cells upto a dimerization degree of 20% or more, preferably 50% or more, more preferably 80% or more, most preferably 90% or more in a solution such as a medium.

#### 15        Preparation of antibodies

The genes encoding the antibodies of the present invention obtained above can be expressed by known methods. In mammalian cells, expression can be accomplished by operably linking conventional useful promoters, a gene to be expressed and a polyA signal downstream of the 3' end. For example, promoters/enhancers include human cytomegalovirus immediate early promoters/enhancers.

[0053] Other promoters/enhancers that can be used for the antibody expression in the present invention include viral promoters/enhancers derived from retroviruses, polyomaviruses, adenoviruses, simian virus 40 (SV40) or the like or promoters/enhancers derived from mammalian cells such as human elongation factor 1 $\alpha$  (HEF1 $\alpha$ ).

[0054] Gene expression can be readily performed by the method of Mulligan et al. (Nature (1979) 277, 108) using SV40 promoters/enhancers or by the method of Mizushima et al. (Nucleic Acids Res. (1990) 18, 5322) using HEFl $\alpha$  promoters/enhancers.

[0055] In E. coli, the gene can be expressed by operably linking conventional useful promoters, a signal sequence for secreting the antibody and the gene to be expressed. Promoters include e.g. lacZ promoter and araB promoter. It can be expressed by the method of Ward et al. (Nature (1998) 341, 544-546; FASEB J. (1992) 6, 2422-2427) using lacZ promoter or the method of Better et al. (Science (1988) 240, 1041-1043) using araB promoter.

[0056] When the antibody is to be produced in periplasms of E. coli, the pelB signal sequence (Lei, S. P. et al., J. Bacteriol. (1987) 169, 4379) can be used as a signal sequence for secreting the antibody. The antibody produced in periplasms is isolated and then used by suitably refolding the structure of the antibody.

[0057] Suitable origins of replication include those derived from SV40, polyomaviruses, adenoviruses, bovine papilloma virus (BPV), etc., and expression vectors can contain selectable markers such as the genes for aminoglycoside transferase (APH), thymidine kinase (TK), E. coli xanthine-guanine phosphoribosyl transferase (Ecogpt) and dihydrofolate reductase (dhfr) to increase the copy number of the gene in the host cell system.

[0058] Any expression system such as a eukaryotic or a

prokaryotic system can be used to prepare antibodies used in the present invention. Suitable eukaryotic cells include animal cells such as established mammalian cell lines, insect cell lines, fungal cell lines and yeast cell lines, and prokaryotic cells include, e.g., bacterial cells such as E. coli cells.

[0059] Preferably, antibodies used in the present invention are expressed in mammalian cells such as CHO, COS, myeloma, BHK, Vero and HeLa cells.

10 [0060] Then, transformed host cells are cultured in vitro or in vivo to produce a desired antibody. The host cells are cultured by known methods. For example, DMEM, MEM, PRMI1640 and IMDM can be used as culture media optionally in combination with serum supplements such as fetal calf serum (FCS).

[0061] Antibodies expressed and produced as above can be isolated from cells or host animals and purified to homogeneity. Isolation and purification of antibodies used in the present invention can be performed on an affinity column. For example, columns using a protein A column include Hyper D, POROS and Sepharose F.F.

(Pharmacia). Any other isolation and purification method conventionally used for proteins can be used without limitation. For example, antibodies can be isolated/purified by appropriately selecting and combining chromatography columns other than affinity columns above, filtration, ultrafiltration, salting, dialysis, etc.

(Antibodies A Laboratory Manual. Ed Harlow, David Lane,

Cold Spring Harbor Laboratory, 1988).

Evaluation of antibody activity

The antigen-binding activity of antibodies can be determined by known means (Antibodies A Laboratory Manual. Ed Harlow, David Lane, Cold Spring Harbor Laboratory, 1988).  
5 [0062] Suitable methods for determining antigen-binding activity include ELISA (Enzyme-Linked Immunosorbent Assay), EIA (Enzyme Immunoassay), RIA (Radioimmunoassay) or Fluorescent Antibody Assay. When an enzyme immunoassay is  
10 used, for example, a sample containing an anti-CD47 antibody such as the culture supernatants of anti-CD47 antibody-producing cells or a purified antibody is added to a plate coated with CD47. The antigen-binding activity can be evaluated by incubating the plate with a secondary  
15 antibody labeled with an enzyme such as an alkaline phosphatase and washing it and then adding an enzyme substrate such as p-nitrophenyl phosphate and measuring the absorbance.

Evaluation of apoptosis-inducing activity

20 Whether or not apoptosis is induced can be evaluated by methods known to those skilled in the art (e.g., JPA HEI 9-295999, etc.). Specifically, evaluation can be made by the methods described in the examples below or by culturing CD47-expressing cells such as human leukemia cells or  
25 Jurkat cells, L1210 cells or JOK-1 cells containing the CD47 gene in the presence of a test antibody and detecting apoptosis by MTS or flow cytometry.

Therapeutic agent for hematological disorders

The present invention also relates to therapeutic agents for hematological disorders comprising an antibody of the present invention as an active ingredient. The therapeutic agents for hematological disorders of the present invention are useful for treating hematological disorders including, e.g., leukemias such as acute myelocytic leukemia, chronic myelocytic leukemia, acute lymphocytic leukemia, chronic lymphocytic leukemia, adult T-cell leukemia, multiple myeloma, mixed leukemia, and hairy cell leukemia; malignant lymphoma (Hodgkin's disease, non-Hodgkin's lymphoma), aplastic anemia, myelodysplastic syndromes, and polycythemia vera.

[0063] When antibodies of the present invention are used as therapeutic agents for hematological disorders, effective doses are selected in the range of 0.001 mg to 1000 mg/kg body weight. Alternatively, doses can be selected at 0.01 to 100000 mg/body per patient. However, therapeutic agents containing a humanized anti-CD47 antibody of the present invention are not limited to these doses.

[0064] The therapeutic agents of the present invention can be administered before or after clinical conditions/symptoms appear.

[0065] The therapeutic agents of the present invention can be administered 1-3 times per day for 1-7 days per week. They can also be continuously administered by drip infusion or the like for e.g., 1-3 days.

[0066] Therapeutic agents of the present invention are



typically administered via parenteral routes such as injection (e.g. subcutaneous, intravenous, intramuscular or intraperitoneal injection) or percutaneous, mucosal, nasal or pulmonary administration, but may also be orally administered.

[0067] However, the therapeutic agents of the present invention are not limited to the doses, ways of administration and the like described above.

[0068] Therapeutic agents containing an antibody as an active ingredient of the present invention can be routinely formulated (Remington's Pharmaceutical Science, latest edition, Mark Publishing Company, Easton, USA) optionally in combination with pharmaceutically acceptable carriers and additives.

[0069] Examples of such carriers and pharmaceutical additives include water, pharmaceutically acceptable organic solvents, collagen, polyvinyl alcohol, polyvinyl pyrrolidone, carboxy vinyl polymers, sodium carboxymethyl cellulose, sodium polyacrylate, sodium alginate, water-soluble dextran, sodium carboxymethyl starch, pectin, methyl cellulose, ethyl cellulose, xanthan gum, arabic gum, casein, agar, polyethylene glycol, diglycerin, glycerin, propylene glycol, vaseline, paraffin, stearyl alcohol, stearic acid, human serum albumin (HSA), mannitol, sorbitol, lactose, pharmaceutically acceptable surfactants, etc.

[0070] Practically used additives are selected from, but not limited to, the list above, alone or in combination as appropriate depending on the dosage form of the therapeutic

agent of the present invention. For use as injection formulations, for example, a purified antibody can be dissolved in a solvent such as physiological saline, buffer, glucose solution or the like containing an adsorption inhibitor such as Tween 80, Tween 20, gelatin, human serum albumin, etc. Alternatively, freeze-dried formulations to be dissolved/reconstituted before use can contain sugar alcohols or sugars such as mannitol or glucose as excipients for freeze-drying.

10 [0071] Humanized anti-CD47 antibodies of the present invention induced significant cell death in L1210 cells, MOLT4 cells and JOK-1 cells containing the human CD47 gene. As a result of a test using a mouse model of human leukemia, humanized anti-CD47 antibodies of the present invention  
15 were found to show antitumor effect.

[0072] Humanized anti-CD47 antibodies of the present invention are more effectively transported to tissues or tumors than whole IgG and eliminate or remarkably reduce the side effect of hemagglutination, so that they are  
20 expected for use as therapeutic drugs for hematological disorders including, for e.g., leukemias such as acute myelocytic leukemia, chronic myelocytic leukemia, acute lymphocytic leukemia, chronic lymphocytic leukemia, adult T-cell leukemia, multiple myeloma, mixed leukemia, and  
25 hairy cell leukemia; malignant lymphoma (Hodgkin's disease, non-Hodgkin's lymphoma), aplastic anemia, myelodysplastic syndromes, and polycythemia vera. They are also expected for use as contrast agents by radioisotope labeling and

their efficacy can be increased by conjugating them with radioisotope compounds or toxins.

[0073] The following examples further illustrate the present invention without, however, limiting the scope of the invention thereto. Various changes and modifications can be made by those skilled in the art on the basis of the description herein, and such changes and modifications are also included in the present invention.

#### EXAMPLES

10 [0074] Example 1: Construction of a humanized MABL-2 antibody

To prepare a reshaped human antibody having the CDRs of a mouse monoclonal antibody grafted to a human antibody, a high homology should desirably exist between the FRs of the mouse monoclonal antibody and the FRs of the human antibody. Thus, the L chain and H chain V regions of a mouse MABL-2 antibody (WO00/53634) were compared with the V regions of known natural human antibodies having explained structures using the Protein Data Bank.

20 [0075] (1) Construction of a humanized antibody H chain  
(i) Primary design

Four clones showed 75.9% homology to the H chain V region of the mouse MABL-2 antibody. Among them, the human antibody AF216824 conserved at position 30 immediately upstream of CDR1 (Miklos J.A. et al., Blood, 95, 3878-3884, 2000) was selected to use the FRs therefrom because amino acids in proximity to the CDRs may be greatly involved in binding to antigens. In a humanized MABL-2 antibody H

chain (version "1.1"), FR1-FR4 were identical with FR1-FR4 of the human antibody AF216824, and the CDRs were identical with the CDRs in the H chain V region of the mouse MABL-2 antibody. For lack of information of the leader sequence of AF216824, the leader sequence of the mouse MABL-2 V<sub>H</sub> was used.

[0076] The humanized MABL-2 antibody H chain (version "1.1") was prepared by CDR grafting using PCR. For preparing the humanized MABL-2 antibody H chain (version "1.1"), four synthetic oligo DNAs were used. Among the synthetic oligo DNAs, HuMHa1S (SEQ ID NO: 1) and HuMHa3S (SEQ ID NO: 2) have sense DNA sequences, while HuMHa2AS (SEQ ID NO: 3) and HuMHa4AS (SEQ ID NO: 4) have antisense DNA sequence. External primers HuMHS (SEQ ID NO: 5) and HuMHAS (SEQ ID NO: 6) have homology to the synthetic oligo DNAs HuMHa1S and HuMHa4AS.

[0077] PCR was performed using 100 µL of a reaction mixture containing 5 pmol each of the synthetic oligo DNAs HuMHa1S, HuMHa2AS, HuMHa3S and HuMHa4AS, 0.2 mmol/L dNTP and 2 U KOD -Plus- (Toyobo Ltd.) in the supplied buffer for 5 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute. Further 35 cycles were performed under the same conditions in the presence of 40 pmol of the external primers HuMHS and HuMHAS. The DNA fragments amplified by PCR were separated by agarose gel electrophoresis using 1.2% agarose.

[0078] An agarose slice containing a DNA fragment of 438 bp length was excised and the DNA fragment was purified

using QIAquick PCR Purification Kit (QIAGEN) following the instruction included in the kit. The purified DNA was precipitated with ethanol and then dissolved in 50 µL of a solution containing 10 mmol/L Tris-HCl (pH 7.4), 1 mmol/L EDTA. The resulting PCR reaction mixture was subcloned into the HEF expression vector HEF-VH-gy1 prepared by digestion with BamHI and HindIII, and the nucleotide sequence was determined. A plasmid containing a DNA fragment having the amino acid sequence of the correct H chain V region was designated HEF-huM2H1.1#1. The amino acid sequence and nucleotide sequence of the H chain V region contained in this plasmid HEF-huM2H1.1#1 are shown in SEQ ID NO: 7.

[0079] Humanized MABL-2 antibody H chain V region versions 1.2, 1.3, 1.4, 1.5 were prepared as follows.

[0080] Version 1.2 was prepared by amplifying the plasmid HEF-huM2H1.1#1 as template DNA by PCR using HuMHbS (SEQ ID NO: 8) and HuMHbAS (SEQ ID NO: 9) designed to change arginine at position 72 to serine as mutagenic primers, thereby giving a plasmid HEF-huM2H1.2#1. The amino acid sequence and nucleotide sequence of the H chain V region contained in this plasmid HEF-huM2H1.2#1 are shown in SEQ ID NO: 10.

[0081] Version 1.3 was prepared by amplifying the plasmid HEF-huM2H1.2#1 as template DNA by PCR using HuMHcS (SEQ ID NO: 11) and HuMHcAS (SEQ ID NO: 12) designed to change alanine at position 30 to threonine as mutagenic primers, thereby giving a plasmid HEF-huM2H1.3#2. The

amino acid sequence and nucleotide sequence of the H chain V region contained in this plasmid HEF-huM2H1.3#2 are shown in SEQ ID NO: 13.

[0082] Version 1.4 was prepared by amplifying the  
5 plasmid HEF-huM2H1.2#1 as template DNA by PCR using HuMHdS  
(SEQ ID NO: 14) and HuMHdAS (SEQ ID NO: 15) designed to  
change arginine at position 67 to lysine as mutagenic  
primers, thereby giving a plasmid HEF-huM2H1.4#1. The  
amino acid sequence and nucleotide sequence of the H chain  
10 V region contained in this plasmid HEF-huM2H1.4#1 are shown  
in SEQ ID NO: 16.

[0083] Version 1.5 was prepared by amplifying the  
plasmid HEF-huM2H1.2#1 as template DNA by PCR using HuMHeS  
(SEQ ID NO: 17) and HuMHeAS (SEQ ID NO: 18) designed to  
15 change methionine at position 70 to leucine as mutagenic  
primers, thereby giving a plasmid HEF-huM2H1.5#1. The  
amino acid sequence and nucleotide sequence of the H chain  
V region contained in this plasmid HEF-huM2H1.5#1 are shown  
in SEQ ID NO: 19.

20 [0084] (ii) Secondary design

Considering the conservation of the amino acid at  
position 72 and the highest possible conservation of FR2,  
homology searches were performed again for humanized MABL-2  
antibody H chain version "1.3". As a result, the human  
25 antibody HUMIGHDJCD conserved at position 72 (Chai S.K. et  
al., Unpublished 1994) was selected to use the FRs  
therefrom. In humanized MABL-2 antibody H chain  
version "2.1", FR1-FR4 were identical with FR1-FR4 of the

human antibody HUMIGHDJCD, and the CDRs were identical with the CDRs in the H chain V region of the mouse MABL-2 antibody. Also for lack of information of the leader sequence of HUMIGHDJCD, the leader sequence of the mouse MABL-2 V<sub>H</sub> was used.

[0085] Humanized MABL-2 antibody H chain version "2.1" was prepared using version 2.0 obtained by changing aspartate at position 89 to asparagine in version "1.3" as template DNA.

[0086] First, version 2.0 was prepared by amplifying the plasmid HEF-huM2H1.3#2 as template DNA by PCR using HuMHgS (SEQ ID NO: 20) and HuMHgAS (SEQ ID NO: 21) designed to change glutamate at position 89 to aspartate in version "1.3", thereby giving a plasmid HEF-huM2H2.0#1.

The amino acid sequence and nucleotide sequence of the H chain V region contained in this plasmid HEF-huM2H2.0#1 are shown in SEQ ID NO: 22.

[0087] The humanized MABL-2 antibody H chain (version "2.1") was prepared by CDR grafting using PCR.

For preparing the humanized MABL-2 antibody H chain (version "2.1"), eight synthetic oligo DNAs (PCR primers) were used. Among the synthetic oligo DNAs, HuMHS (SEQ ID NO: 5), HuMHfS1 (SEQ ID NO: 23), HuMHfS (SEQ ID NO: 24), and HuMHfS3 (SEQ ID NO: 25) have sense DNA sequences, while HuMHfAS1 (SEQ ID NO: 26), HuMHfAS2 (SEQ ID NO: 27), HuMHfAS3 (SEQ ID NO: 28), and HuMHfAS (SEQ ID NO: 29) have antisense DNA sequences.

[0088] In the first PCR, HEF-huM2H2.0#1 was used as

template DNA together with the following PCR primer sets. Four reactions HuMHS/HuMHfAS1, HuMHfS1/HuMHfAS2, HuMHfS2/HuMHfAS, and HuMHfS3/HuMHfAS3 were performed, and the PCR products were purified. The products huM2H2.1-1, huM2H2.1-2, huM2H2.1-3, and huM2H2.1-4 were mixed as huM2H2.1-1/huM2H2.1-2 and huM2H2.1-3/huM2H2.1-4 sets and assembled by their own complementarity and the second PCR was performed. PCR primers HuMHS/HuMHfAS2 and HuMHfS2/HuMHfAS3 were used, and the PCR products were purified. The two PCR products from the second PCR were further assembled by their own complementarity and PCR primers HuMHS and HuMHfAS3 were added to amplify the full-length DNA encoding the humanized MABL-2 antibody H chain (version "2.1") (third PCR).

[0089] The first PCR was performed using 50  $\mu$ L of a reaction mixture containing 20 pmol each of the PCR primers, 0.2 mmol/L dNTP, 1 mmol/L  $MgSO_4$ , 5 ng of the template DNA and 1 U KOD -Plus- in the supplied buffer for 35 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 7 minutes. The PCR products were purified using QIAquick PCR Purification Kit (QIAGEN) following the instructions included in the kit to give pure DNA fragments. In the second PCR, 100  $\mu$ L of a reaction mixture containing 1  $\mu$ L each of the first PCR products and 2 U KOD -Plus- was incubated for 5 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 5 minutes, and then 40 pmol each of the PCR primers were added.



Subsequently, 35 rounds of PCR were performed under the same conditions as those of the first PCR, and the PCR products were separated by electrophoresis on a 1.2% agarose gel and purified. The third PCR was performed using the second PCR product with the PCR primers in the same manner as the second PCR.

[0090] The DNA fragment of 438 bp produced by the third PCR was separated by electrophoresis on a 1.2% agarose gel and purified. The purified DNA was subcloned into the HEF expression vector HEF-VH-gy1 prepared by digestion with BamHI and HindIII, and the nucleotide sequence was determined. A plasmid containing a DNA fragment having the amino acid sequence of the correct H chain V region was designated HEF-huM2H2.1#3. The amino acid sequence and nucleotide sequence of the H chain V region contained in this plasmid HEF-huM2H2.1#3 are shown in SEQ ID NO: 30.

[0091] (2) Construction of a humanized MABL-2 antibody L chain

(i) Primary design

Two clones showed 83.8% homology to the L chain V region of the mouse MABL-2 antibody. Of these clones, the human antibody HSJC11VJ having CDR3 of the same size (Kennedy M.A., J. Exp. Med, 173(4), 1033-1036, 1991) was selected to use the FRs therefrom. In a humanized MABL-2 antibody L chain (version "1.1"), FR1-FR4 were identical with FR1-FR4 of the human antibody HSJC11VJ, and the CDRs were identical with the CDRs in the L chain V region of the mouse MABL-2 antibody. The leader sequence of the human

antibody HSJC11VJ was used.

[0092] The humanized MABL-2 antibody L chain (version "1.1") was prepared by CDR grafting using PCR.

For preparing the humanized MABL-2 antibody L chain (version "1.1"), four synthetic oligo DNAs were used.

Among the synthetic oligo DNAs, HuMLa1S (SEQ ID NO: 31) and HuMLa3S (SEQ ID NO: 32) have sense DNA sequences, while HuMLa2AS (SEQ ID NO: 33) and HuMLa4AS (SEQ ID NO: 34) have antisense DNA sequences. External primers HuMLS (SEQ ID NO: 35) and HuMLAS (SEQ ID NO: 36) have homology to the synthetic oligo DNAs HuMLa1S and HuMLa4AS.

[0093] PCR was performed using 100 µL of a reaction mixture containing 5 pmol each of the synthetic oligo DNAs HuMLa1S, HuMLa2AS, HuMLa3S and HuMLa4AS, 0.2 mmol/L dNTP and 2 U KOD -Plus- (Toyobo Ltd.) in the supplied buffer for 5 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute. Further, 35 cycles were performed under the same conditions in the presence of 40 pmol of the external primers HuMLS and HuMLAS. The DNA fragments amplified by PCR were separated by agarose gel electrophoresis using 1.2% agarose.

[0094] An agarose slice containing a DNA fragment of 426 bp length was excised and the DNA fragment was purified using QIAquick PCR Purification Kit (QIAGEN) following the instructions included in the kit. The purified DNA was precipitated with ethanol and then dissolved in 50 µL of a solution containing 10 mmol/L Tris-HCl (pH 7.4), 1 mmol/L EDTA. The resulting PCR reaction mixture was subcloned

into the HEF expression vector HEF-VL-gk1 (WO92/19759) prepared by digestion with BamHI and HindIII, and the nucleotide sequence was determined. A plasmid containing a DNA fragment having the amino acid sequence of the correct L chain V region was designated HEF-huM2L1.1#3. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM2L1.1#3 are shown in SEQ ID NO: 37.

[0095] Humanized MABL-2 antibody L chain V region versions 1.2, 1.3, 1.4, 1.5 were prepared as follows.

[0096] Version 1.2 was prepared by amplifying the plasmid HEF-huM2L1.1#3 as template DNA by PCR using HuMLbS (SEQ ID NO: 38) and HuMLbAS (SEQ ID NO: 39) designed to change arginine at position 51 to leucine as mutagenic primers, thereby giving a plasmid HEF-huM2L1.2#1. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM2L1.2#1 are shown in SEQ ID NO: 40.

[0097] Version 1.3 was prepared by amplifying the plasmid HEF-huM2L1.1#3 as template DNA by PCR using HuMLcS (SEQ ID NO: 41) and HuMLcAS (SEQ ID NO: 42) designed to change tyrosine at position 92 to phenylalanine as mutagenic primers, thereby giving a plasmid HEF-huM2L1.3#1. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM2L1.3#1 are shown in SEQ ID NO: 43.

[0098] Version 1.4 was prepared by amplifying the plasmid HEF-huM2L1.1#3 as template DNA by PCR using HuMLdS

(SEQ ID NO: 44) and HuMLdAS (SEQ ID NO: 45) designed to change phenylalanine at position 41 to tyrosine as mutagenic primers, thereby giving a plasmid HEF-huM2L1.4#1. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM2L1.4#1 are shown in SEQ ID NO: 46.

[0099] Version 1.5 was prepared by amplifying the plasmid HEF-huM2L1.1#3 as template DNA by PCR using HuMLeS (SEQ ID NO: 47) and HuMLeAS (SEQ ID NO: 48) designed to change glutamine at position 42 to leucine as mutagenic primers, thereby giving a plasmid HEF-huM2L1.5#1. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM2L1.5#1 are shown in SEQ ID NO: 49.

15 [0100] (ii) Secondary design

Considering the conservation of the sequence WYLQ-PGQSP--LIY of FR2, homology searches were performed again for the humanized MABL-2 antibody L chains. As a result, the human antibody 1802359A showing the highest homology (Pascual V. et al., J. Immunol., 146(12), 4385-4391, 1991) was selected to use the FRs therefrom. In humanized huM2 antibody L chain version "2.1", FR1-FR4 were identical with FR1-FR4 of the human antibody 1802359A, and the CDRs were identical with the CDRs in the L chain V region of the mouse MABL-2 antibody. For lack of information of the leader sequence of 1802359A, the leader sequence of the human antibody HSJC11VJ used in the primary design was used.

[0101] Humanized MABL-2 antibody L chain version "2.1"

was prepared using version 2.0 obtained by replacing only FR2 of version "1.1" by FR2 of the human antibody 1802359A as template DNA.

[0102] First, version 2.0 was prepared by amplifying the  
5 plasmid HEF-huM2L1.1#3 as template DNA by PCR using HuMLfS  
(SEQ ID NO: 50) and HuMLfAS (SEQ ID NO: 51) designed to  
change FR2 of humanized MABL-2 antibody L chain  
version "1.1" to FR2 of the human antibody 1802359A as  
mutagenic primers, thereby giving a plasmid HEF-huM2L2.0#1.  
10 The amino acid sequence and nucleotide sequence of the L  
chain V region contained in this plasmid HEF-huM2L2.0#1 are  
shown in SEQ ID NO: 52.

[0103] Then, humanized MABL-2 antibody L chain  
version "2.1" was prepared by CDR grafting using PCR. For  
15 preparing the humanized MABL-2 antibody L chain  
(version "2.1"), six synthetic oligo DNAs (PCR primers)  
were used. Among the synthetic oligo DNAs, HuMLS (SEQ ID  
NO: 35), HuMLgS0 (SEQ ID NO: 53), and HuMLgS (SEQ ID NO:  
54) have sense DNA sequences, while HuMLAS (SEQ ID NO: 36),  
20 HuMLgAS0 (SEQ ID NO: 55), and HuMLgAS (SEQ ID NO: 56) have  
antisense DNA sequences.

[0104] In the first PCR, HEF-huM2L2.0#1 was used as  
template DNA together with the following PCR primer sets.  
PCR was performed using HuMLS/HuMLgAS0, HuMLgS0/HuMLgAS,  
25 and HuMLgS/HuMLAS, and the PCR products were purified. The  
products huM2L2.1-1, huM2L2.1-2, and huM2L2.1-3 were  
assembled by their own complementarity, and PCR primers  
HuMLS and HuMLAS were added to amplify the full-length DNA

encoding the humanized MABL-2 antibody L chain  
(version "2.1") (second PCR).

[0105] The first PCR was performed using 50  $\mu$ L of a  
reaction mixture containing 20 pmol each of the PCR primers,  
5 0.2 mmol/L dNTP, 1 mmol/L  $MgSO_4$ , 5 ng of the template DNA  
and 1 U KOD -Plus- in the supplied buffer for 35 cycles of  
94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1  
minute, followed by incubation at 68°C for 7 minutes. The  
PCR products were purified using QIAquick PCR Purification  
10 Kit (QIAGEN) following the instructions included in the kit  
to give pure DNA fragments. In the second PCR, 100  $\mu$ L of a  
reaction mixture containing 1  $\mu$ L each of the first PCR  
products and 2 U KOD -Plus- was incubated for 5 cycles of  
94°C for 15 seconds, 50°C for 30 seconds, and 68°C for  
15 1 minute, followed by incubation at 68°C for 5 minutes, and  
then 40 pmol each of the PCR primers were added.  
Subsequently, 35 rounds of PCR were performed under the  
same conditions as those of the first PCR, and the PCR  
product (426 bp) was separated by electrophoresis on a 1.2%  
20 agarose gel and purified.

[0106] The purified DNA was subcloned into the HEF  
expression vector HEF-VL-gk1 prepared by digestion with  
BamHI and HindIII, and the nucleotide sequence was  
determined. A plasmid containing a DNA fragment having the  
25 amino acid sequence of the correct L chain V region was  
designated HEF-huM2L2.1#1. The amino acid sequence and  
nucleotide sequence of the L chain V region contained in  
this plasmid HEF-huM2L2.1#1 are shown in SEQ ID NO: 57.

[0107] (3) Transfection into COS-7 cells

In order to evaluate the antigen-binding activity of each chain of the humanized antibody, the expression plasmids described above and a chimeric MABL-2 antibody as a positive control were transiently expressed in COS-7 cells. Specifically, a combination of each of the humanized MABL-2 antibody H chain expression vectors (HEF-huM2H1.1#1, HEF-huM2H1.2#1, HEF-huM2H1.3#2, HEF-huM2H1.4#1, HEF-huM2H1.5#1, HEF-huM2H2.1#3) and a chimeric L chain expression vector HEF-M2L3 (WO00/53634) for transient expression of the H chains and a combination of each of the humanized MABL-2 antibody L chain expression vectors (HEF-huM2L1.1#3, HEF-huM2L1.2#1, HEF-huM2L1.3#1, HEF-huM2L1.4#1, HEF-huM2L1.5#1, HEF-huM2L2.1#1) and a chimeric H chain HEF-M2H3 (WO00/53634) for transient expression of the L chains were cotransduced into COS-7 cells using Fugene 6 Transfection Reagent (Roche Diagnostics). In 2 mL of DMEM medium (GIBCO) containing 10% fetal calf serum (GIBCO) were cultured  $1.5 \times 10^5$  cells overnight. A total volume of 100  $\mu$ L of DMEM medium containing 2  $\mu$ g of each plasmid and 6  $\mu$ L of Fugene 6 Transfection Reagent was reacted for 1 hour at room temperature and added to the cultures. After incubation at 37°C under 5% CO<sub>2</sub> overnight, the medium was exchanged for 2 mL of CHO-S-SFMII medium (GIBCO) containing 1% HT supplement (GIBCO). After incubation at 37°C under 5% CO<sub>2</sub> for 72 hours, the culture supernatants were collected and used as samples for ELISA after removal of cell debris by centrifugation.

[0108] For transient expression of the chimeric MABL-2 antibody, the chimeric H chain HEF-M2H3 and chimeric L chain HEF-M2L3 were transfected into COS-7 cells in the same manner as described above, and the resulting culture supernatants were assayed by ELISA.

[0109] In order to evaluate the humanized MABL-2 antibody, a combination of humanized huM2 antibody H chain expression vector HEF-huM2H2.1#3 and humanized MABL-2 antibody L chain expression vector HEF-huM2L 2.1#1 was transfected into COS-7 cells in the same manner as described above, and the resulting culture supernatants were assayed by ELISA.

[0110] (4) Determination of antibody concentrations

The concentrations of the antibodies obtained were determined by ELISA. In the wells of 96-well plates for ELISA (Maxsorp, NUNC) was immobilized 100  $\mu$ L of mouse anti-human Kappa Light Chain (Zymed) prepared at a concentration of 2  $\mu$ g/mL in an immobilizing buffer (0.1 mol/L  $\text{NaHCO}_3$ , 0.02%  $\text{NaN}_3$ ), and the plates were blocked with 300  $\mu$ L of a diluting buffer (50 mmol/L Tris-HCl, 1 mmol/L  $\text{MgCl}_2$ , 0.15 mol/L NaCl, 0.05% Tween 20, 0.02%  $\text{NaN}_3$ , 1% bovine serum albumin (BSA), pH 8.1), and then 100  $\mu$ L/well of serial dilutions of the culture supernatants of COS-7 cells in which the chimeric antibody or humanized antibody had been expressed were added to the wells. After incubation for 1 hour at room temperature and washing, 100  $\mu$ L of alkaline phosphatase-labeled goat anti-human IgG antibody (Zymed) was added. After incubation at room temperature



and washing, 1 mg/mL of a substrate solution (Sigma 104, p-nitrophenyl phosphate, SIGMA) was added and then the absorbance at 405 nm was measured using a microplate reader (Bio-Rad). As a standard for concentration determination, human IgG1, kappa (SIGMA) was used.

[0111] (5) Determination of activities of the humanized antibody

The humanized antibody was evaluated for antigen-binding activity and binding inhibitory activity as follows.

[0112] (i) Determination of antigen-binding activity

ELISA plates for the determination of antigen-binding activity were prepared as follows. In the wells of 96-well plates for ELISA was immobilized 100  $\mu$ L of an anti-FLAG antibody (SIGMA) prepared at a concentration of 3  $\mu$ g/mL in an immobilizing buffer. The plates were blocked with 300  $\mu$ L of a diluting buffer and then incubated at room temperature for 1 hour with 100  $\mu$ L of FLAG-labeled soluble human CD47 (WO00/53634) prepared at a concentration of 1  $\mu$ g/mL. After washing, serial dilutions of the culture supernatants of COS-7 cells in which the chimeric antibody or humanized antibody had been expressed were added to the wells. After incubation at room temperature and washing, 100  $\mu$ L of alkaline phosphatase-labeled goat anti-human IgG antibody (Zymed) was added. After incubation at room temperature and washing, 1 mg/mL of a substrate solution (Sigma 104, p-nitrophenyl phosphate, SIGMA) was added and then the absorbance at 405 nm was measured using a microplate reader (Bio-Rad).

[0113] (ii) Determination of binding inhibitory activity

Plates for the determination of binding inhibitory activity were prepared as follows. In the wells of 96-well plates for ELISA was immobilized 100  $\mu$ L of an anti-FLAG antibody (SIGMA) prepared at a concentration of 3  $\mu$ g/mL in an immobilizing buffer, in the same manner as described for antigen-binding activity. The plates were blocked with 300  $\mu$ L of a diluting buffer and then incubated at room temperature for 1 hour with 100  $\mu$ L of FLAG-labeled soluble human CD47 (WO00/53634) prepared at a concentration of 1  $\mu$ g/mL. After washing, 100  $\mu$ L of a 1:1 mixture of each of serial dilutions of the culture supernatants of COS-7 cells in which the chimeric antibody or humanized antibody had been expressed and 0.6  $\mu$ g/mL of biotin-labeled MABL-2. After incubation at room temperature and washing, 100  $\mu$ L of alkaline phosphatase-labeled streptavidin (Zymed) was added. After incubation at room temperature and washing, 1 mg/mL of a substrate solution (Sigma 104, p-nitrophenyl phosphate, SIGMA) was added and then the absorbance at 405 nm was measured using a microplate reader (Bio-Rad).

[0114] (6) Evaluation of activities

(i) Evaluation of humanized H chains

The antibodies combining humanized H chain versions 1.1, 1.2 and 1.3 with a chimeric L chain showed human CD47-binding activities comparable to that of the chimeric antibody (Figure 1). However, version 1.1 showed a weaker binding inhibitory activity by MABL-2 than those of versions 1.2 and 1.3. Version 1.3 had an inhibitory

activity nearly comparable to that of the chimeric antibody and showed an inhibitory activity comparable to or slightly higher than that of version 1.2 (Figure 2). This result shows that the conservation of the amino acid residue at position 72 is important and that the amino acid residue at position 30 may be changed to threonine (version 1.3).

[0115] In expectation of further increase in activities, H chain versions 1.4 and 1.5 were newly prepared. The antibodies combining H chain versions 1.4 and 1.5 with a chimeric L chain showed binding activities comparable to those of the chimeric antibody and version 1.3 (Figure 3) and lower inhibitory activities (Figure 4). This result suggests that the amino acid residues at positions 67 and 70 should be conserved.

[0116] Based on the results of versions 1.1-1.5, a secondary design was performed to prepare version 2.1. Version 2.1 showed a binding inhibitory activity by MABL-2 comparable to that of the chimeric antibody (Figure 5). This result suggests that version 2.1 suffices as a humanized H chain.

[0117] (ii) Evaluation of humanized L chains

All of the three antibodies combining humanized L chain versions 1.1, 1.2 and 1.3 with a chimeric H chain showed nearly comparable human CD47-binding activities, but lower than that of the chimeric antibody (Figure 6). Moreover, all of the three antibodies showed a weaker binding inhibitory activity by MABL-2 than that of the chimeric antibody (Figure 7). This result suggests that

the amino acid residues at positions 51 and 92 are not especially important and may be replaced by other amino acid residues.

[0118] Amino acids of FR2 in proximity to the CDRs were examined because FR2 of the L chain forms an interface with the H chain (Chothia C. et al., J. Mol. Biol. 186, 651-663, 1985). Version 1.4 showed a binding activity nearly similar to that of the chimeric antibody. The binding activity of version 1.5 was lower than that of version 1.4, but higher than that of version 1.1 (Figure 8). Version 1.4 also greatly improved in binding inhibitory activity over version 1.1, and approached the chimeric antibody in inhibitory activity (Figure 9). The inhibitory activity of version 1.5 is visibly lower than that of the chimeric antibody, but slightly improved over version 1.1 (Figure 9). This result suggests again that FR2 is important and especially, amino acid residues near positions 41 and 42 are essential for the improvement in activity.

[0119] Based on the results of versions 1.1-1.5, a secondary design was performed to prepare version 2.1. The antibody combining humanized L chain version 2.1 and the chimeric H chain showed a binding inhibitory activity by MABL-2 comparable to that of the chimeric antibody (Figure 10). This result suggests that version 2.1 suffices as a humanized L chain.

[0120] (iii) Evaluation of the humanized MABL-2 antibody

The antibody combining humanized H chain version 2.1 and humanized L chain version 2.1 showed a binding

inhibitory activity by MABL-2, i.e., affinity for hCD47 comparable to or higher than that of the chimeric antibody (Figure 11). Thus, a humanized MABL-2 antibody having the sequences of the FRs of a single natural human antibody in both H chain and L chain was successfully constructed.

Example 2: Construction of a humanized MABL-1 antibody

A mouse MABL-1 antibody (W000/53634) was also humanized. The amino acid sequences of the CDRs in the mouse MABL-1 antibody and the mouse MABL-2 antibody differ by only 3 residues in the H chain and 4 residues in the L chain. Thus, we decided to construct a humanized antibody of the mouse MABL-1 antibody on the basis of the secondary design from the mouse MABL-2 antibody shown in Example 1 (huM2H version 2.1, huM2L version 2.1).

[0121] (1) Construction of a humanized MABL-1 antibody H chain

For preparing humanized MABL-1 antibody H chain version "2.1", eight synthetic oligo DNAs were used. Among the synthetic oligo DNAs, HuMHS (SEQ ID NO: 5), M1CH1MS (SEQ ID NO: 58), M1CH2GS (SEQ ID NO: 59), and M1CH3SS (SEQ ID NO: 60) have sense DNA sequences, while M1CH1MAS (SEQ ID NO: 61), M1CH2GAS (SEQ ID NO: 62), M1CH3SAS (SEQ ID NO: 63), and HuMHAS (SEQ ID NO: 6) have antisense DNA sequences.

[0122] In the first PCR, HEF-huM2H2.1#3 was used as template DNA together with the following PCR primer sets. Four reactions HuMHS/M1CH1MAS, M1CH1MS/M1CH2GAS, M1CH2GS/M1CH3SAS, and M1CH3SS/HuMHAS were performed, and the PCR products were purified. The products were

assembled by their own complementarity and PCR primers  
HuMHS and HuMHAS were added to amplify the full-length DNA  
encoding humanized MABL-1 antibody H chain version "2.1"  
(second PCR). In the same way as in Example 1, the DNA was  
5 subcloned into the HEF expression vector HEF-VL-gg1, and  
the nucleotide sequence was determined. A plasmid  
containing a DNA fragment having the amino acid sequence of  
the correct H chain V region was designated HEF-huM1H2.1#1.  
The amino acid sequence and nucleotide sequence of the H  
10 chain V region contained in this plasmid HEF-huM1H2.1#1 are  
shown in SEQ ID NO: 64.

[0123] (2) Construction of a humanized MABL-1 antibody L  
chain

For preparing humanized MABL-1 antibody L chain  
15 version "2.1", four synthetic oligo DNAs were used. Among  
the synthetic oligo DNAs, HuMLS (SEQ ID NO: 5) and M1CL1aS  
(SEQ ID NO: 65) have sense DNA sequences, while M1CL1aAS  
(SEQ ID NO: 66) and HuMLAS (SEQ ID NO: 6) have antisense  
DNA sequences.

20 [0124] In the first PCR, HEF-huM2L2.1#1 was used as  
template DNA together with the following PCR primer sets.  
PCR was performed using HuMHS/M1CL1aAS and M1CL1aS/HuMLAS,  
and the PCR products were purified. The products were  
assembled by their own complementarity and PCR primers  
25 HuMLS and HuMLAS were added to amplify the full-length DNA  
encoding humanized MABL-1 antibody L chain version "2.1"  
(second PCR). In the same way as in Example 1, the DNA was  
subcloned into the HEF expression vector HEF-VL-gk1, and

the nucleotide sequence was determined. A plasmid containing a DNA fragment having the amino acid sequence of the correct L chain V region was designated HEF-huM1L2.1#1. The amino acid sequence and nucleotide sequence of the L chain V region contained in this plasmid HEF-huM1L2.1#1 are shown in SEQ ID NO: 67.

[0125] (3) Expression of a humanized MABL-1 antibody

The humanized MABL-1 antibody H chain expression vector HEF-huM1L2.1#1 and humanized MABL-1 antibody L chain expression vector HEF-huM1L2.1#1 were used to prepare a humanized MABL-1 antibody according to the transfection method into COS-7 cells described above. The determination of antibody concentrations and the determination of activities of the antibody were also performed by the methods shown in Example 1.

[0126] (4) Evaluation of activities of the humanized MABL-1 antibody

The antibody combining humanized H chain version 2.1 and humanized L chain version 2.1 showed a binding inhibitory activity by MABL-1, i.e., affinity for hCD47 comparable to or higher than that of the chimeric antibody (Figure 12). Thus, a humanized MABL-1 antibody having the sequences of FRs of a single natural human antibody in both H chain and L chain was successfully constructed.

Example 3: Apoptosis-inducing effects of the humanized MABL-1 and MABL-2 antibodies

L1210 cells containing the human CD47 gene were used to evaluate the apoptosis-inducing effects of humanized

MABL-1 and MABL-2 antibodies by Annexin-V staining (Roche Diagnostics). The culture supernatants of COS-7 cells expressing each of the humanized antibodies were added at antibody concentrations of 300 ng/mL, 100 ng/mL, and 33.3 ng/mL to  $1 \times 10^5$  cells, and incubated for 24 hours. Then, Annexin-V staining was performed, and fluorescence intensity was determined by FACScan system (BECTON DICKINSON). As a result, significant cell death was induced in L1210 cells containing the human CD47 gene (Figure 13).

Example 4: Preparation of single chain Fvs from the humanized MABL-1 and MABL-2 antibodies

(1) Preparation of a humanized MABL-2 antibody single-chain Fv (HL5)

A humanized MABL-2 antibody single-chain Fv (HL5) consisting of variable regions joined by a 5 mer peptide linker in the order of [H chain]-[L chain] from the N-terminus was prepared as follows. The humanized MABL-2 antibody HL5 was prepared by amplifying the humanized MABL-2 antibody H chain V region and humanized MABL-2 antibody L chain V region by PCR and joining them. For preparing the humanized MABL-2 antibody HL5, four PCR primers (A-D) were used. Primers A and C have sense sequences, while primers B and D have antisense sequences.

[0127] The forward primer Sal-huHS (primer A, SEQ ID NO: 68) for the H chain V region was designed to hybridize to the DNA encoding the N-terminus of the H chain V region and to have an SalI restriction endonuclease site. The reverse



primer huMHAS-A (primer B, SEQ ID NO: 69) for the H chain V region was designed to hybridize to the DNA encoding the C-terminus of the H chain V region and to overlap the linker.

5 [0128] The forward primer X5-huLgS (primer C, SEQ ID NO: 70) for the L chain V region was designed to hybridize to the DNA encoding the C-terminus of the H chain V region, to contain the DNA sequence encoding the 5mer linker region consisting of Gly Gly Gly Gly Ser (SEQ ID NO: 72) and to  
10 overlap the DNA encoding the N-terminus of the L chain V region. The reverse primer NothuLAS (primer D, SEQ ID NO: 71) for the L chain V region was designed to hybridize to the DNA encoding the C-terminus of the L chain V region and to have two transcription termination codons and an NotI  
15 restriction endonuclease site.

[0129] In the first PCR, two reactions were performed using primer sets A/B and C/D, and the PCR products (huM2Db-1 and huM2Db-2) were purified. The two PCR products obtained from the first PCR were assembled by  
20 their own complementarity, and primers A and D were added to amplify the full-length DNA encoding the humanized MABL-2 antibody HL5 (second PCR). In the first PCR, the plasmid HEF-huM2H2.1#3 encoding the humanized MABL-2 antibody H chain V region (see Example 1) and the plasmid  
25 HEF-huM2L2.1#1 encoding the humanized MABL-2 antibody L chain V region (see Example 1) were used as templates.

[0130] The first PCR was performed using 50 µL of a reaction mixture containing 20 pmol each of the PCR primers,

0.2 mmol/L dNTP, 1 mmol/L MgSO<sub>4</sub>, 5 ng of each template DNA and 1 U KOD -Plus- in the supplied buffer for 35 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 7 minutes.

5 [0131] The PCR products A-B (huM2Db-1) and C-D (huM2Db-2) were separated by electrophoresis on a 1.2% agarose gel and purified, and assembled in second PCR. In the second PCR, 100 µL of a reaction mixture containing 1 µL of huM2Db-1 and 1 µL of huM2Db-2 as templates and 2 U KOD -  
10 Plus- was incubated for 5 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 5 minutes, and then 40 pmol each of the PCR primers were added. Subsequently, 35 rounds of PCR were performed under the same conditions as those of the  
15 first PCR, and the PCR product was purified using QIAquick PCR Purification Kit (QIAGEN), and digested with SalI and NotI, and the resulting DNA fragment was cloned into the vector pCHO1-Igs (WO00/53634). This expression vector pCHO1-Igs contains a mouse IgG1 signal sequence suitable  
20 for mammal secretory cell expression systems (Nature, 332, 323-327, 1988). After DNA sequencing, a plasmid containing a DNA fragment encoding the correct amino acid sequence of the humanized MABL-2 antibody HL5 was designated pCHOhuM2Db. The nucleotide sequence and amino acid sequence of the  
25 humanized MABL-2 antibody HL5 contained in this plasmid pCHOhuM2Db are shown in SEQ ID NO: 73.

[0132] (2) Preparation of a humanized MABL-1 antibody single-chain Fv (HL5)

A humanized MABL-1 antibody HL5 was prepared in the same manner as described for the preparation of the humanized MABL-2 antibody single-chain Fv (HL5) above. In the first PCR, the plasmid HEF-huM1H2.1#1 encoding the humanized MABL-1 antibody H chain V region (see Example 2) was used in place of HEF-huM2H2.1#3, and the plasmid HEF-huM1L2.1#1 encoding the humanized MABL-1 antibody L chain V region (see Example 2) was used in place of HEF-huM2L2.1#1 to give PCR products huM1Db-1 and huM1Db-2. The second PCR using them gave a plasmid pCHOhuM1Db containing a DNA fragment encoding the correct amino acid sequence of the humanized MABL-1 antibody HL5. The nucleotide sequence and amino acid sequence of the humanized MABL-1 antibody HL5 contained in this plasmid pCHOhuM1Db are shown in SEQ ID NO: 74.

Example 5: Preparation of sc(Fv)<sub>2</sub> containing two H chain V regions and two L chain V regions

(1) Construction of a humanized MABL-2 antibody sc(Fv)<sub>2</sub> expression plasmid

In order to prepare a plasmid expressing a humanized MABL-2 antibody sc(Fv)<sub>2</sub> consisting of variable regions joined by 5 mer, 15 mer and 5 mer peptide linkers in the order of [H chain]-[L chain]-[H chain]-[L chain] from the N-terminus, the PCR products described above huM2Db-1 and huM2Db-2 were further modified by PCR as shown below, and the resulting DNA fragment was introduced into the pCHO1-Igs vector.

[0133] For preparing the humanized MABL-2 antibody

sc(Fv)2, two PCR primers E, F were used in addition to the PCR primers A-D described above. Primer E has a sense sequence, while primer F has an antisense sequence.

[0134] The forward primer X15huHS (primer E, SEQ ID NO: 75) for the H chain V region was designed to overlap a part of the 15mer linker described below and to hybridize to the DNA encoding the N-terminus of the H chain V region. The reverse primer X15huLAS (primer F, SEQ ID NO: 76) for the L chain V region was designed to hybridize to the DNA encoding the C-terminus of the L chain V region and to hybridize to the DNA sequence encoding the 15mer linker region consisting of Gly Gly Gly Gly Ser Gly Gly Gly Gly Ser Gly Gly Gly Gly Ser (SEQ ID NO: 77).

[0135] In the first PCR, two reactions were performed using C/F and E/B primer sets, and the PCR products (huM2Db-3 and huM2Db-4) were purified. In the first PCR, the PCR product huM2Db-2 encoding the humanized MABL-2 antibody L chain V region (see Example 4) and the PCR product huM2Db-1 encoding the humanized MABL-2 antibody H chain V region (see Example 4) were used as templates. In the second PCR, a set of huM2Db-1 and huM2Db-3 and a set of huM2Db-2 and huM2Db-4 were assembled by their own complementarity. Then, primers A and F, and E and D were added to the respective sets to amplify two fragment DNAs (huM2Db-13 and huM2Db-24) encoding the humanized MABL-2 antibody sc(Fv)2 (second PCR).

[0136] The first PCR was performed using 50  $\mu$ L of a reaction mixture containing 20 pmol each of the PCR primers,

0.2 mmol/L dNTP, 1 mmol/L MgSO<sub>4</sub>, 1 µL each of template DNAs and 1 U KOD -Plus- in the supplied buffer for 35 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 7 minutes.

5 [0137] The PCR products C-F (huM2Db-3) and E-B (huM2Db-4) were separated by electrophoresis on a 1.2% agarose gel and purified, and used for assembling with huM2Db-1 and huM2Db-2 in the second PCR. In the second PCR, 100 µL of a reaction mixture containing 1 µL each of huM2Db-1 and  
10 huM2Db-3 or 1 µL each of huM2Db-2 and huM2Db-4 as templates and 2 U KOD -Plus- was incubated for 5 cycles of 94°C for 15 seconds, 50°C for 30 seconds, and 68°C for 1 minute, followed by incubation at 68°C for 5 minutes, and then 40 pmol each of the PCR primers were added. Subsequently,  
15 35 rounds of PCR were performed under the same conditions as those of the first PCR, and the PCR products were purified using QIAquick PCR Purification Kit (QIAGEN), and huM2Db-13 was digested with SalI and BamHI and huM2Db-24 was digested with BamHI and NotI, and the resulting DNA  
20 fragments were cloned into the pCHO1-Igs vector. After DNA sequencing, a plasmid containing a DNA fragment encoding the correct amino acid sequence of the humanized MABL-2 antibody sc(Fv)2 was designated pCHOhuM2scDb. The nucleotide sequence and amino acid sequence of the  
25 humanized MABL-2 antibody sc(Fv)2 contained in this plasmid pCHOhuM2scDb are shown in SEQ ID NO: 78.

[0138] (3) Construction of a humanized MABL-1 antibody sc(Fv)2 expression plasmid

In order to prepare a plasmid expressing a humanized MABL-1 antibody sc(Fv)<sub>2</sub> consisting of variable regions joined by 5 mer, 15 mer and 5 mer peptide linkers in the order of [H chain]-[L chain]-[H chain]-[L chain] from the N-terminus, the procedure described above for the construction of the humanized MABL-2 antibody sc(Fv)<sub>2</sub> expression plasmid was followed.

[0139] In the first PCR, the PCR product huM1Db-2 encoding the humanized MABL-1 antibody L chain V region was used in place of the PCR product huM2Db-2, and the PCR product huM1Db-1 encoding the humanized MABL-1 antibody H chain V region was used in place of the PCR product huM2Db-1 to give a plasmid pCHOhuM1scDb containing a DNA fragment encoding the correct amino acid sequence of the humanized MABL-1 antibody sc(Fv)<sub>2</sub>. The nucleotide sequence and amino acid sequence of the humanized MABL-1 antibody sc(Fv)<sub>2</sub> contained in this plasmid pCHOhuM1scDb are shown in SEQ ID NO: 79.

[0140] (4) Establishment of a stable producing CHO cell line

In order to establish a CHO cell line permanently expressing the MABL-2 antibody HL5 and sc(Fv)<sub>2</sub>, and MABL-1 antibody HL5 and sc(Fv)<sub>2</sub>, the vectors pCHOhuM1Db, pCHOhuM1scDb, pCHOhuM2Db and pCHOhuM2scDb were transferred into CHO cells.

[0141] Each vector was transformed into CHO cells by electroporation using Gene Pulser (BioRad). A mixture of DNA (10 µg) and 0.75 mL of CHO cells ( $1 \times 10^7$  cells/mL)

suspended in PBS was added to a cuvette, and pulsed at 1.5 kV, 25  $\mu$ F. After a recovery period of 10 minutes at room temperature, electroporated cells were added to a nucleic acid-containing  $\alpha$ -MEM medium (GIBCO BRL) containing 10% fetal calf serum and cultured. After overnight incubation, the culture supernatants were removed and the cells were rinsed with PBS and then incubated with a nucleic acid-free  $\alpha$ -MEM medium (GIBCO BRL) containing 10% fetal calf serum. The binding target soluble human CD47 was immobilized on a BIACORE sensor chip CM5 (Biacore AB) by amine coupling, and the culture supernatants recovered from clones obtained by selective culture were injected into this sensor chip. The expression levels were assayed from the bound amount, and highly expressing clones were selected as cell lines producing the HL5 and sc(Fv)<sub>2</sub> from the humanized MABL-1 and -2 antibody. After culture in a cell-free medium CHO-S-SFM II (GIBCO BRL) containing 10 nM methotrexate (SIGMA), the culture supernatants were collected and cell debris were removed by centrifugation to give recovered culture supernatants.

[0142] (5) Purification of the HL5 and sc(Fv)<sub>2</sub> of the humanized MABL-1 and humanized MABL-2

The HL5 and sc(Fv)<sub>2</sub> of the humanized MABL-1 and humanized MABL-2 (a total of 4 antibodies) were purified from the culture supernatants obtained in (4) above by three steps consisting of ion exchange chromatography, hydroxyapatite chromatography, and gel filtration chromatography. All of the four antibodies were purified

by exactly the same procedure. There was practically no difference in purification results between the humanized MABL-1 and the humanized MABL-2 and between the HL5 and the sc(Fv)<sub>2</sub>. For this reason, the purification procedure is described generically. Only examples of the purification results of the humanized MABL-1 antibody HL5 are shown in the figures.

[0143] The culture supernatants were diluted with the same volume of 20 mM sodium acetate buffer, pH 5.5

10 containing 0.02% Tween 20, and then adjusted to pH 5.5 with 1 M acetic acid. Then, the solutions were applied to SP Sepharose Fast Flow columns (Amersham Bioscience) equilibrated with 20 mM sodium acetate buffer, pH 5.5 containing 0.02% Tween 20, and the columns were washed with  
15 the same buffer and then polypeptides adsorbed to the columns were eluted with a linear concentration gradient of 0 M to 0.6 M NaCl in the same buffer. Thus obtained fractions were analyzed by SDS-PAGE, and fractions containing the HL5 and sc(Fv)<sub>2</sub> were collected (Figure 14).

20 [0144] The HL5 and sc(Fv)<sub>2</sub> fractions obtained in the first step were adjusted to a pH range of 6.0-6.5 with 0.1 M NaOH, and then applied to hydroxyapatite columns (BIO-RAD, type I, 20 mm) equilibrated with 10 mM phosphate buffer, pH 7.0 containing 0.02% Tween 20, and the columns were washed  
25 with the same buffer and then the phosphate buffer concentration was linearly increased to 200 mM to elute polypeptides adsorbed to the columns. Thus obtained fractions were analyzed by SDS-PAGE, and fractions



containing a desired polypeptide were collected (Figure 15).

[0145] The fractions obtained in the second step were concentrated on Centriprep YM-10 (Millipore), and applied to HiLoad 26/60 Superdex 200 pg columns (Amersham

5 Bioscience) equilibrated with 20 mM acetate buffer, pH 6.0 containing 0.02% Tween 20 and 0.15 M NaCl. Fractions eluted as main peaks were regarded as purified fractions (Figure 16). The HL5 eluted at nearly the same position as that of the sc(Fv)<sub>2</sub>, and no molecule assumed to correspond  
10 to the HL5 monomer was observed.

[0146] The four purified fractions of the humanized MABL-1 antibody HL5 and sc(Fv)<sub>2</sub> and the humanized MABL-2 antibody HL5 and sc(Fv)<sub>2</sub> were assayed by analytical gel filtration using Superdex 200 PC 3.2/30 columns (Amersham  
15 Bioscience). The humanized MABL-1 antibody HL5 and sc(Fv)<sub>2</sub> showed an apparent molecular weight of about 42 kDa, and the humanized MABL-2 antibody HL5 and sc(Fv)<sub>2</sub> showed an apparent molecular weight of about 40 kDa, all as single peaks (Figure 17). These results showed that the HL5s of  
20 the humanized MABL-1,2 antibodies are dimers consisting of two single-chain Fv molecules and that the humanized MABL-1,2 antibody sc(Fv)<sub>2</sub>s are single-chain Fv monomers.

[0147] As a result of SDS-PAGE analysis under reducing and non-reducing conditions, the humanized MABL-1 antibody  
25 HL5 showed a single band at a position of the molecular weight of a monomer (about 30 kDa) under both conditions. The humanized MABL-1 antibody sc(Fv)<sub>2</sub> showed a single band at a position of the molecular weight of a monomer (about

55 kDa) under both reducing and non-reducing conditions (Figure 18). SDS-PAGE analysis of the humanized MABL-2 antibody HL5 and sc(Fv)<sub>2</sub> under reducing and non-reducing conditions also gave exactly the same results as those of the humanized MABL-1 antibody (Figure 19). These results showed that the humanized MABL-1,2 antibody HL5s contain no S-S bridge between molecules and form noncovalent dimers.

Example 6: In vitro apoptosis-inducing effects of the humanized MABL-1 antibody HL5 and sc(Fv)<sub>2</sub>, and the

humanized MABL-2 antibody HL5 and sc(Fv)<sub>2</sub>

L1210 cells, MOLT4 cells (ATCC), and JOK-1 cells (Fujisaki Cell Center, Hayashibara Biochemical Labs. Inc.) containing the human CD47 gene were used to evaluate the apoptosis-inducing effects of the humanized MABL-1 antibody HL5 and sc(Fv)<sub>2</sub>, and the humanized MABL-2 antibody HL5 and sc(Fv)<sub>2</sub> by Annexin-V staining (Roche Diagnostics). Ten-fold serial dilutions of each antibody from 50 nmol/L to 0.005 nmol/L or PBS(-) instead of the antibody were added to 1 x 10<sup>5</sup> cells and cultured for 24 hours. Then, Annexin-V staining was performed, and fluorescence intensity was determined by FACSCalibur system (BECTON DICKINSON). As a result, cell death was induced in the all cells. Figure 20 shows results in MOLT4 cells.

Example 7: Efficacy test of the humanized MABL-1 antibody sc(Fv)<sub>2</sub> on leukemia model animals

(1) Preparation of a mouse model of human leukemia

A mouse model of human leukemia was prepared as follows. SCID mice (CLEA Japan, Inc.) were used and JOK-1

cells (Fujisaki Cell Center, Hayashibara Biochemical Labs. Inc.) were prepared at  $2.5 \times 10^7$  cells/mL in RPMI1640 medium (GIBCO BRL). SCID mice (male, 6 weeks of age) (CLEA Japan, Inc.) preliminarily treated with 100  $\mu$ L of an anti-asialo GM1 antibody (Wako Pure Chemical Industries, Ltd., 1 vial dissolved in 5 mL) subcutaneously on the previous day was injected with 200  $\mu$ L of the suspension of JOK-1 cells ( $5 \times 10^6$  cells/mouse) via the tail vein.

[0148] (2) Preparation of an antibody sample for administration

On the day of administration, the humanized MABL-1 antibody sc(Fv)2 was prepared at 1 mg/mL in sterile-filtered PBS(-) to give a sample for administration.

(3) Antibody administration

The mouse model of human leukemia prepared in (1) was treated with 10 mL/kg of the sample for administration prepared in (2) above via the tail vein twice a day for 5 days starting from 3 days after implantation of JOK-1 cells. As a negative control, autoclaved PBS(-) was similarly administered at 10 mL/kg via tail vein twice a day for 5 days. Both group consisted of 7 animals per group.

(4) Evaluation of antitumor effect

Antitumor effect of the humanized MABL-1 antibody sc(Fv)2 in the mouse model of human leukemia was evaluated by survival period. As a result, the group treated with the humanized MABL-1 antibody sc(Fv)2 showed a prolonged survival period as compared with the PBS(-) group, as shown in Figure 21.

[0149] These result showed that the humanized MABL-1 antibody sc(Fv)2 has antitumor effect on the mouse model of human leukemia. This antitumor effect is assumed to be based on the apoptosis-inducing effect of the humanized antibody.

Example 8: Preparation of humanized MABL-2 HL5s containing S-S bonds

(1) Introduction of sequences of S-S bonds into the humanized MABL-2 antibody HL5

10 An experience for stabilizing diabodies by S-S bonds was performed by replacing two amino acids of the humanized MABL-2 antibody HL5 constructed in Example 4 by cysteine residues (Figure 22).

[0150] The primer sequences for constructing two variants containing S-S bonds by combinations of (i) Cys44(VH) / Cys100(VL), and (ii) Cys105(VH) / Cys43(VL) are shown below.

ctcgaggaattcccaccatgggatggagctgtatcatcc 5F44-100

(common) (SEQ ID NO: 80)

20 gggggcctgtcgcagccagtgataaac 5R44-100 (SEQ ID NO: 81)

gggcagtcagtgatatacggcgtgtcgtcagatctgagactgctc 5R105-43

(SEQ ID NO: 82)

gggcaatgccttgagtggatgggatataatttatcc 3F44-100 (SEQ ID NO: 83)

25 tcattatttgatctcaagcttgggtcccgagccaaacgtgtacggaacatgtgt 3R44-100 (SEQ ID NO: 84)

tactattgtgctagagggggttactatacttacgacgactggggctgcgcaacc  
ctggtcacagtctc MF105-43 (SEQ ID NO: 85)

gggcttctgcagataccaatgtaaataaggctctttc MR105-43 (SEQ ID  
NO: 86)

gggcagtgcccaagactcctgatctacaaagtttcc 3F105-43 (SEQ ID  
NO: 87)

5 tcattatttgatctcaagcttggtcccctggccaaac 3R105-43 (SEQ ID  
NO: 88)

PCR reaction was performed using KOD polymerase  
(Toyobo Ltd.) with pCHOHuM2Db as template by denaturation  
at 94°C for 1 minute followed by 30 cycles of 98°C for  
10 30 seconds, 65°C for 2 seconds, and 74°C for 30 seconds.

A variation for (i) Cys44(VH) / Cys100(VL) was  
introduced by performing PCR reaction with primer sets  
5F44-100 / 5R44-100 and 3F44-100 / 3R44-100 and  
successively ligating the 3' fragment and 5' fragment into  
15 the SmaI site of pBluescript SK+ (Stratagene) using Rapid  
DNA ligation kit (Roche).

A variation for (ii) Cys105(VH) / Cys43(VL) was  
introduced by performing PCR reaction with primer sets  
5F44-100 / 5R105-43, MF105-43 / MR105-43, and 3F105-43 /  
20 3R105-43, and successively ligating the PCR fragments  
obtained from 5F44-100 / 5R105-43 and 3F105-43 / 3R105-43  
into the SmaI site of pBluescript SK+, and then ligating  
the MF105-43 / MR105-43 fragment using the Bst107I site  
designed by preliminarily introducing a conservative  
25 variation into 5R105-43 and MF105-43 and the SmaI site.  
Thus constructed plasmids were introduced into an E.coli  
DH5a strain (Toyobo Ltd.), and the plasmids were purified  
(QIAGEN) from the recombinant E.coli and analyzed by

ABI3100 Genetic Analyzer.

[0151] The resulting variants Cys44(VH) / Cys100(VL) and Cys105(VH) / Cys43(VL) are hereinafter referred to as humanized MABL-2 HL5 SS44 and MABL-2 HL5 SS105. The

5 nucleotide sequence and amino acid sequence of MABL-2 HL5 SS44 are shown by SEQ ID NO: 89 and SEQ ID NO: 90, and the nucleotide sequence and amino acid sequence of MABL-2 HL5 SS105 are shown by SEQ ID NO: 91 and SEQ ID NO: 92.

[0152] For expression in animal cells, the SS44 and  
10 SS105 genes were excised from pBluescript SK+ at BamHI and XhoI and ligated to the same sites of the expression vector pcDNA3.1 (Hygro-) (Invitrogen). These are designated phMABL2 (SS44) and phMABL2 (SS105).

[0153] (2) Preparation of cells producing the humanized  
15 MABL-2 HL5 containing S-S bonds using CHO(DXB11) cells

Ten micrograms each of phMABL2(SS44) and phMABL2(SS105) were transferred into  $4 \times 10^6$  CHO cells (DXB11) by electroporation [Cytotechnology, 3, 133(1990)]. After transfer, the cells were suspended in 50 mL of  $\alpha$ -  
20 MEM-FBS, and a 100  $\mu$ L aliquot was added to each well of five 96-well plates (Corning). After incubation in a 5% CO<sub>2</sub> incubator at 37°C for 24 hours, the medium was exchanged for  $\alpha$ -MEM-FBS containing 100  $\mu$ g/mL Hygromycin B, and the cells were selected by stepwise increasing the  
25 concentration of Hygromycin B to 200  $\mu$ g/mL and 400  $\mu$ g/mL.

[0154] Thus obtained resistant strains were cultured in  $\alpha$ -MEM-FBS containing 10 nM MTX (SIGMA) and 400  $\mu$ g/mL Hygromycin B for 2 weeks using a DHFR gene amplification

system for the purpose of increasing the amount of antibody produced, thereby giving transformants showing resistance to 10 nM MTX. Transformant strains in the well showing growth were further cultured in  $\alpha$ -MEM-FBS medium

5 containing 400  $\mu$ g/mL Hygromycin B and MTX at a concentration increased to 50 nM, 100 nM, 200 nM and finally 400 nM. The binding target soluble human CD47 was immobilized on a BIAcore sensor chip CM5 (Biacore AB) by amine coupling, and the culture supernatants recovered from  
10 clones obtained by selective culture were injected into this sensor chip. The expression levels were assayed from the bound amount, and highly expressing clones were selected as cell lines producing the humanized MABL-2 HL5 SS44 and SS105.

15 [0155] 3) Culture of the cells producing the humanized MABL-2 HL5 containing S-S bonds

The cell lines producing the humanized MABL-2 HL5 SS44 and SS105 obtained in (2) above were adapted in a cell-free medium CHO-S-SFII (GIBCO BRL) containing 100 nM MTX and 400  
20  $\mu$ g/mL Hygromycin B in a 100 mL spinner flask for 2 weeks. The adapted cells ( $1 \times 10^7$  and  $1 \times 10^8$  cells, respectively) were inoculated into a 1 L (700 mL medium) or 8 L (6 L medium) spinner flask for cell culture scale up and cultured for 3 or 7 days, and the culture supernatants were recovered.

25 [0156] (4) Purification of the humanized MABL-2 HL5 containing S-S bonds

The humanized MABL-2HL5 SS44 and SS105 (2 types) were purified from the culture supernatants obtained in (3)

above by three steps consisting of ion exchange chromatography, hydroxyapatite chromatography, and gel filtration chromatography. Both antibodies were purified by exactly the same procedure, but practically no difference was found in purification results, and therefore, the purification procedure is described generically.

[0157] The culture supernatants were diluted with the same volume of 20 mM sodium acetate buffer, pH 5.5 containing 0.02% Tween 20, and then adjusted to pH 5.5 with 1 M acetic acid. Then, the solutions were applied to SP Sepharose Fast Flow columns (Amersham Bioscience) equilibrated with 20 mM sodium acetate buffer, pH 5.5 containing 0.02% Tween 20, and the columns were washed with the same buffer and then polypeptides adsorbed to the columns were eluted with a linear concentration gradient of 0 M to 0.6 M NaCl in the same buffer. Thus obtained fractions were analyzed by SDS-PAGE, and fractions containing the humanized MABL-2HL5 SS44 and SS105 were collected.

[0158] The humanized MABL-2HL5 SS44 and SS105 fractions obtained in the first step were adjusted to a pH range of 6.0-6.5 with 0.1 M NaOH, and then applied to hydroxyapatite columns (BIO-RAD, type I, 20 mm) equilibrated with 10 mM phosphate buffer, pH 7.0 containing 0.02% Tween 20, and the columns were washed with the same buffer and then the phosphate buffer concentration was linearly increased to 200 mM to elute polypeptides adsorbed to the columns. Thus obtained fractions were analyzed by SDS-PAGE, and fractions



containing desired polypeptides were collected.

[0159] The fractions obtained in the second step were concentrated on Centricon YM-10 (Millipore), and applied to HiLoad 16/60 Superdex 200 pg columns (Amersham Bioscience) equilibrated with 20 mM acetate buffer, pH 6.0 containing 0.02% Tween 20 and 0.15 M NaCl. Thus obtained fractions were analyzed by SDS-PAGE, and main peaks containing desired polypeptides were regarded as purified fractions.

[0160] The two purified fractions of the humanized MABL-2HL5 SS44 and SS105 were assayed by analytical gel filtration using Superdex 200 PC 3.2/30 columns (Amersham Bioscience). Both showed an apparent molecular weight of about 40 kDa as single peaks (Figure 23).

[0161] As a result of SDS-PAGE analysis under reducing and non-reducing conditions, the humanized MABL-2HL5 SS44 and SS105 showed a single band at the position of a molecular weight of a monomer (about 26 kDa) under reducing condition and a single band at the position of a molecular weight of a dimer (about 45 kDa) under non-reducing condition (Figure 24). These results showed that the humanized MABL-2HL5 SS44 and SS105 are dimers consisting of two single-chain Fv molecules joined by S-S bonds.

Example 9: In vitro apoptosis-inducing effects of the humanized MABL-2 antibody HL5s containing S-S bonds

L1210 cells and JOK-1 cells (Fujisaki Cell Center, Hayashibara Biochemical Labs. Inc.) containing the human CD47 gene were used to evaluate the apoptosis-inducing effects of humanized MABL-2 antibody HL5s containing S-S

bonds by Annexin-V staining (Roche Diagnostics). Ten-fold serial dilutions of each antibody from 50 nmol/L to 0.005 nmol/L or PBS(-) instead of the antibody were added to  $1 \times 10^5$  cells and cultured for 24 hours. Then, Annexin-V staining was performed, and fluorescence intensity was determined by FACSCalibur system (BECTON DICKINSON). As a result, cell death was induced in the all cells. Figure 25 shows the results of apoptosis-inducing effects of the humanized MABL-2 HL5 SS44 on L1210 cells containing the human CD47 gene.